

Green Breath of Air-conditioning

DAIKIN INDUSTRIES, LTD.

High Efficiency Building Air Conditioning System



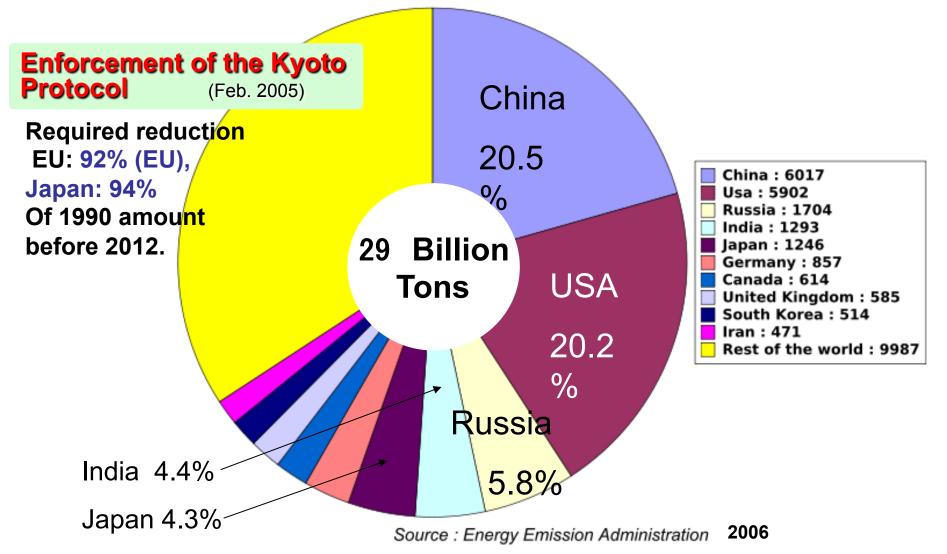




Energy Saving Approach

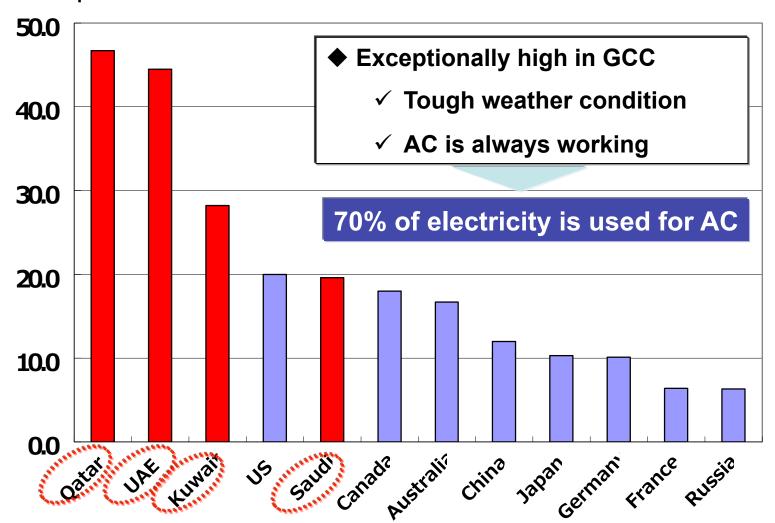
To stop Global Warming

Global Total CO2 Emission



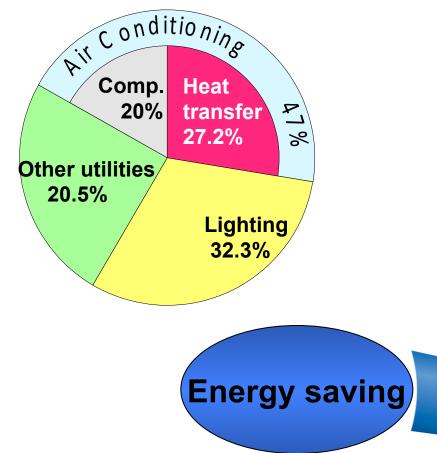
CO2 Emission per capita

Tons / capita



Energy saving approach

Energy consumption in office buildings in Japan



47% of electricity is consumed by AC

AC consumption reduction is prime target of energy saving

How does it possible to achieve energy saving and comfort simultaneously?

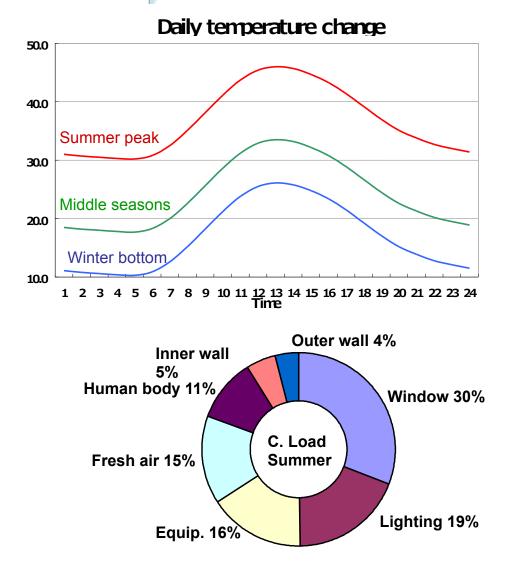
Comfort

Minimizing Energy Losses!

Character of Cooling Load

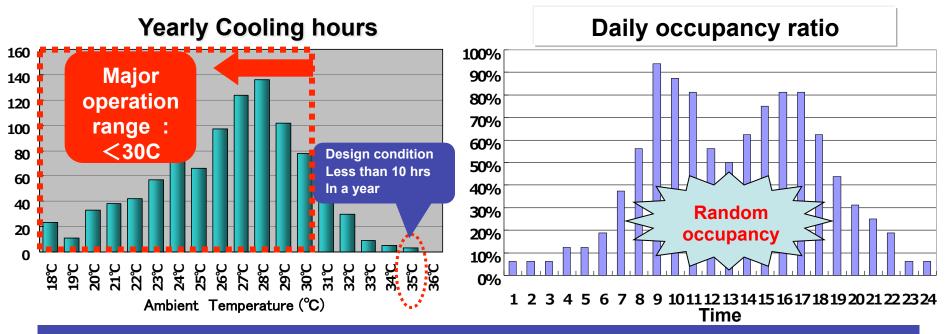
Changing continuously





Diversity

Part Load Performance (1)



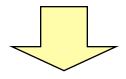
AC is selected for maximum load but operated under fluctuating part load almost all time

Quick capacity adjustment for changing load

Adjusting refrigerant flow

Part Load Performance (2)

What is the best way for quick and accurate refrigerant flow control ?

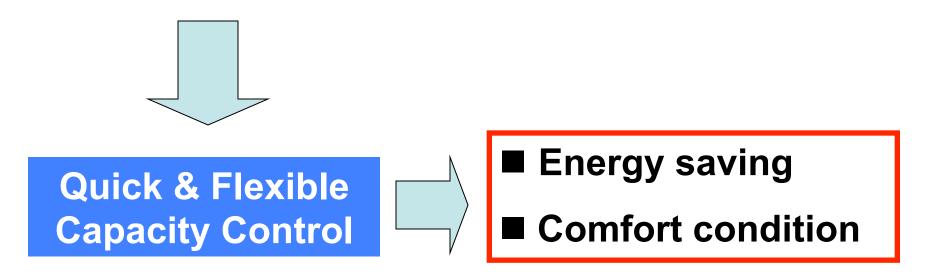


Inverter Driven compressor

Motor speed direct control
 Quick response by electronics control
 Simple mechanism

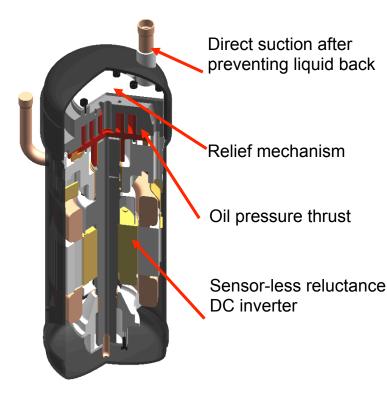
VRV Key Technologies

Inverter driven compressor : Outdoor unit Motorized expansion valve : Indoor unit CPU : Integrated control system



Major Components (1) DC Inverter Scroll compressor

High performance, especially in part load

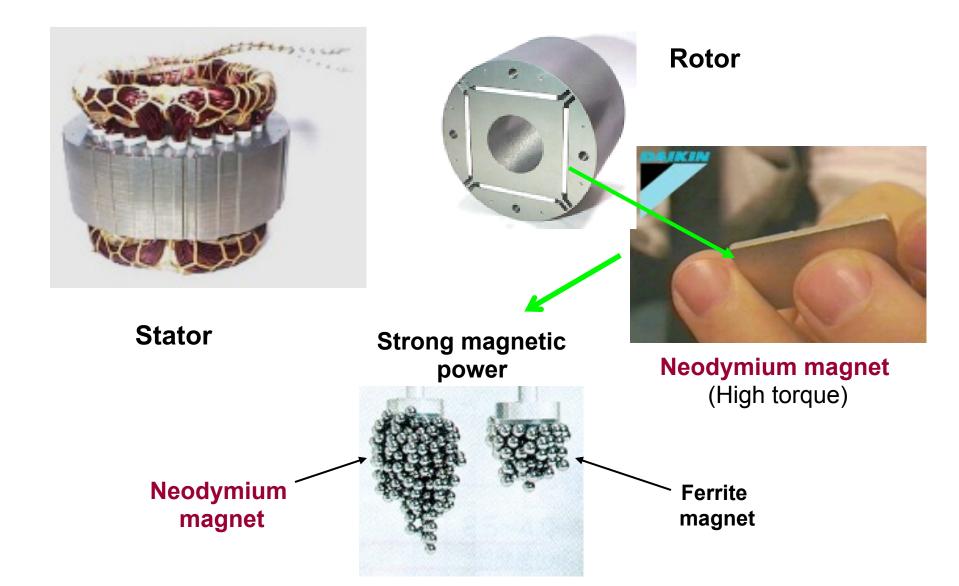


80 (%) You of the second of t

Compressor efficiency comparison

Load factor (%)

Major Components (2)



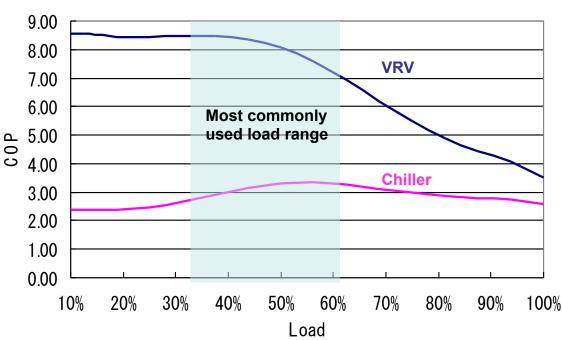
Performance Evaluation VRV v.s Chiller

0

IPLV (Integrated Part Load Value)

IPLV shows more realistic performance of AC system.

It shows seasonal coefficient of performance which is calculated by using 4 different COP under different conditions.



I oad-COP

IPLV comparison according to ARI 550/590-98

VRV : 10HP air cooled model, Chiller performance is cited from Japan Refrigeration Institute air cooled chiller data.

VRV has excellent performance in part load condition because of its inverter driven compressor.

Other Benefits

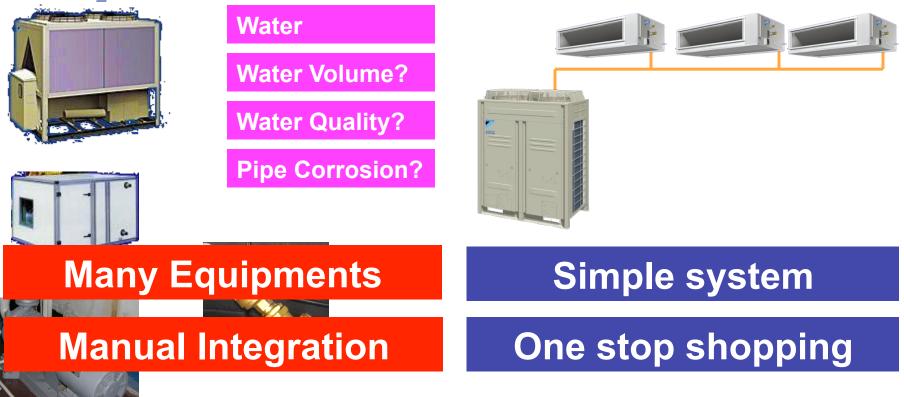
Short model change interval



Offering Packaged Solution

Chiller System

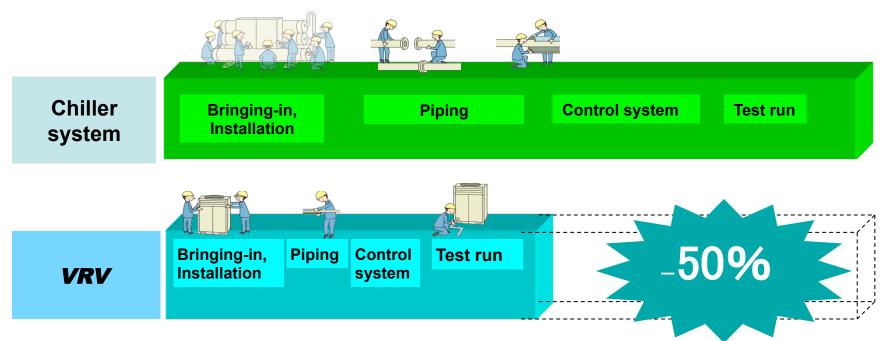
VRV







Easy to install in short time



<Condition>

Application of the building: Total floor area: Number of people for installation: Central system:

VRV system:

Office

8,000m2

5 persons/day

100HP air cooled chiller x 4 + 250kW boiler

+ Ceiling mounted cassette type FCUs

44HP outdoor unit x 10

+ Ceiling mounted cassette type indoor units

Shortest installation time example



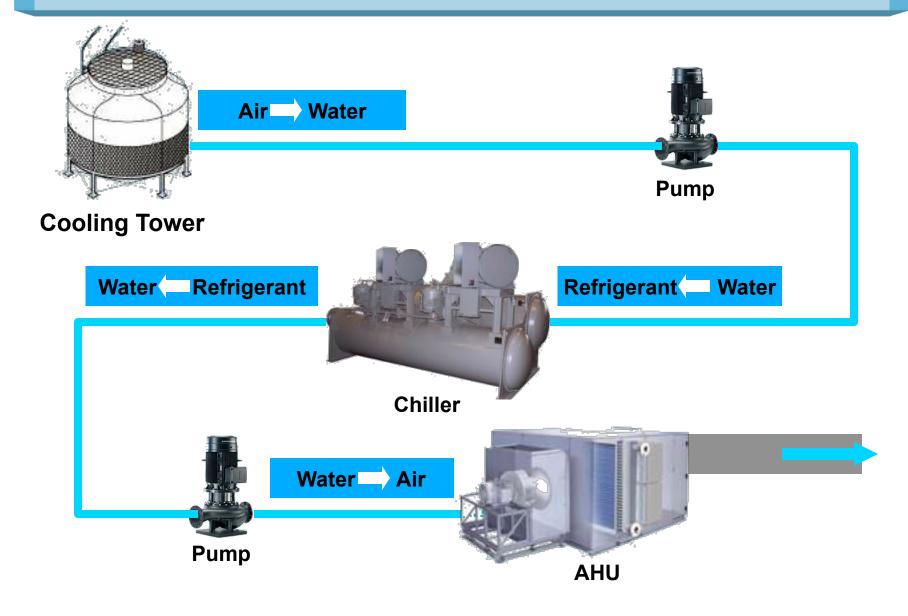
A super market in Japan

Total floor area = 20,000m2 (10,000m2/F x2)

Installed VRV = 700HP (10HP x 70)

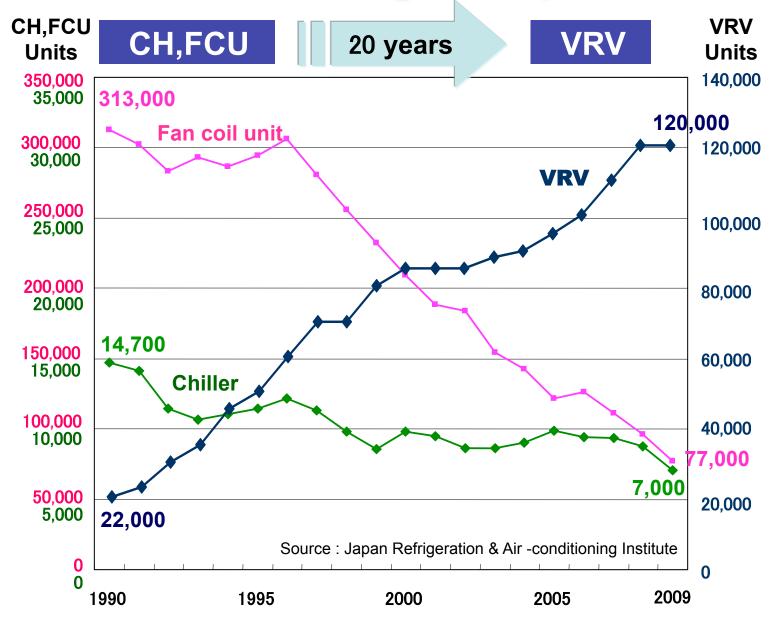
Installation term = 20days only!

Minimum Energy Losses



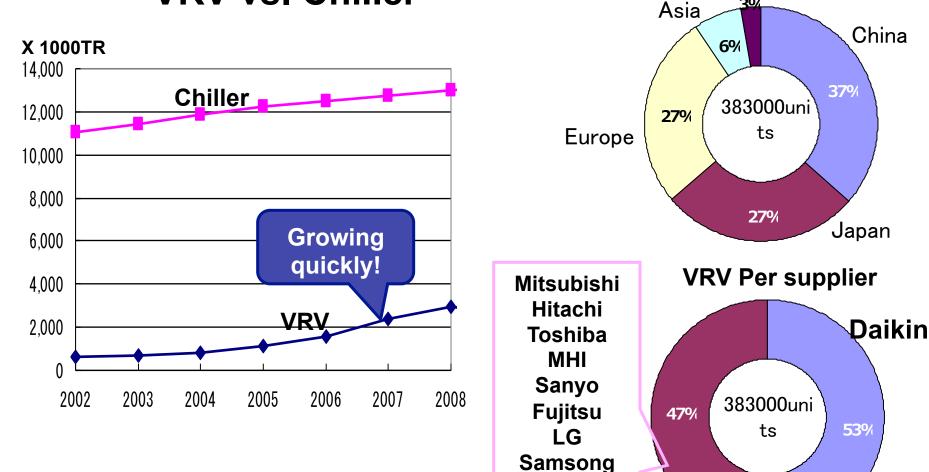


Drastic Change in Japan



World HVAC Market 2008

VRV vs. Chiller

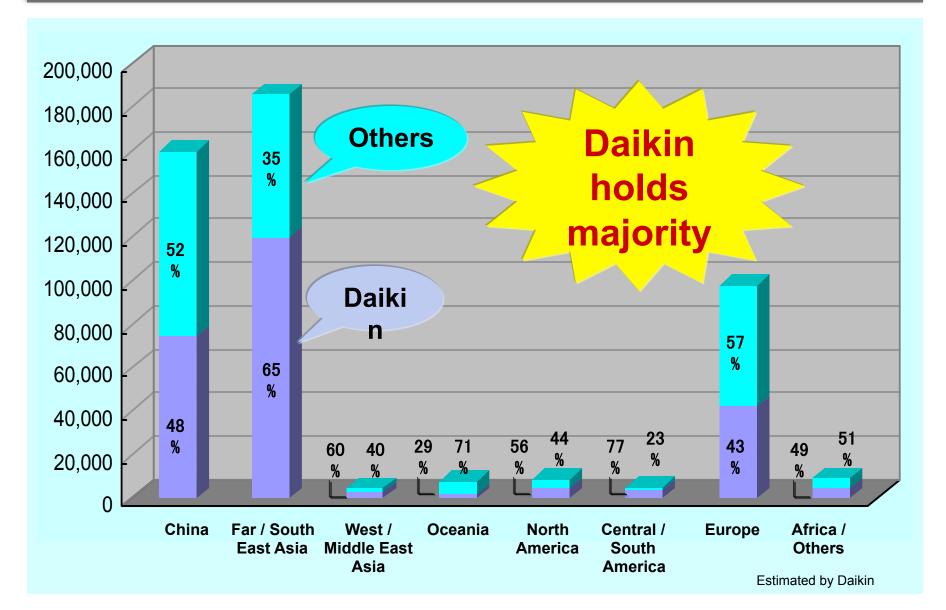


Meadia

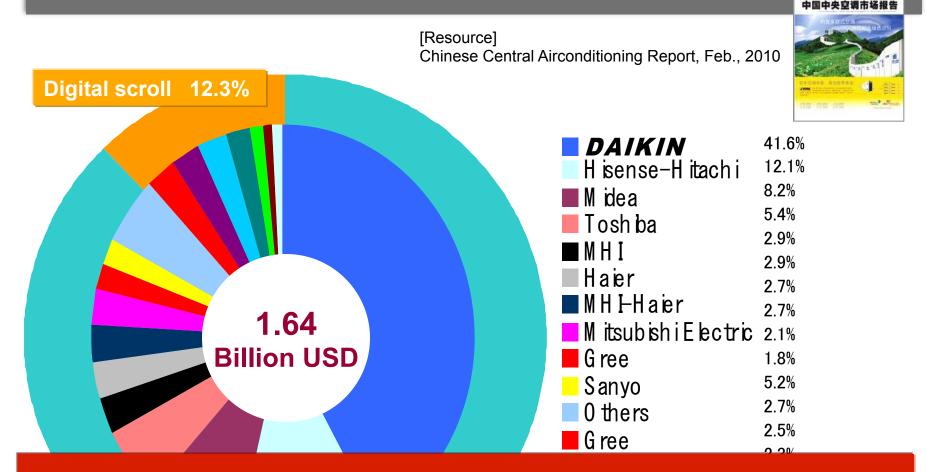
per region VRV

20/

Global VRV Market (2008)



Situation in China (VRV + Multi split)



The most expensive brand has the biggest share!

Inverter 87.7%

M cQ uay



2009年度

VRV Global Penetration

1990 – 1999 : Small & Medium Sized Building

2000 – 2011 : Medium & Large Sized Building

1992 France



Holiday Inn Dijon, Dijon

• VRV were installed in 1 year later from opening

1993, Portugal





Quinta dos Palhas Hotel

- Equipment
- 51 x RSXY5, RSXY8 and RSXY10 VRV heat pump inverter outdoor units
- 334 x FXYC20, FXYC25, FXYC32, FXYC40 and FXYC63 double flow ceiling mounted cassette indoor units
- 10 x FXYS25, FXYS40 and FXYS63 ceiling mounted built-in indoor units



1994, Spain

Palacio de Justicia, Vitoria - Gasteiz



1995, **Italy**



Grand Hotel Excelsior Vittoria, Sorrento,

Equipment

- 3 x RSXY8 and 6 x RSXY10 VRV heat pump inverter outdoor units
- 104 x FXYS ceiling mounted built in indoor units





1996, Germany





Renault Bank, Köln,

• Equipment

- 8 x RSXY10 VRV heat pump inverter outdoor units
- 1 x FXYH63 ceiling suspended indoor unit
- 62 x FXYA25 and 20 x FXYA40 wall mounted indoor units



2000-2010, Days of large projects

•System Scale up : $10 \rightarrow 30 \rightarrow 54HP$

•Ref. Piping Extension : $100 \rightarrow 150 \rightarrow 165m$

Penetration into large scale projects

Accumulated sales 1 million units in 2007



• Towards to large scale buildings

Condominium





Airport terminal Blgd.





High-rise Blgd.

Large Office Complex



2000, China



Jiansu Plaza Shenzhen,



53F, 150m Office Tower Break through into High-raised Building Market



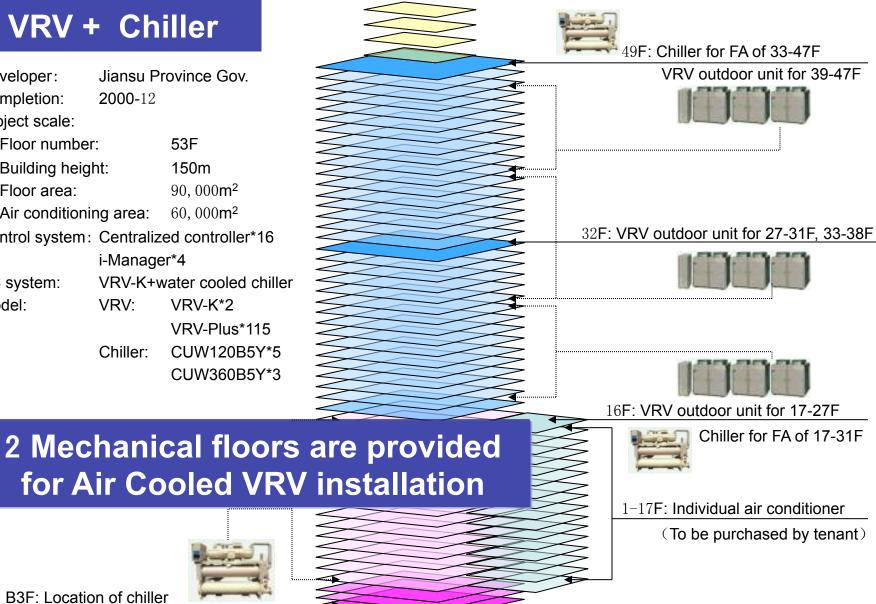


System summary

VRV + Chiller

Jiansu Province Gov. Developer: Completion: **2000-**12 Project scale:

Floor number:		53F
Building height:		150m
Floor area:		90, 000 m ²
Air conditioning area:		60, 000 m²
Control system: Centralized controller*16		
	i-Manage	er*4
AC system:	VRV-K+water cooled chiller	
Model:	VRV:	VRV-K*2
		VRV-Plus*115
	Chiller:	CUW120B5Y*5



2004, Spain

Telefonica HQ in Madrid



Usage: Air conditioned Surface : AC system :

VRV : 1,420USRT

Offices, retail, com. rooms, etc... 200,000 m² VRV-K + Water cooled & Air cooled chiller

Chiller: 5,800USRT



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2006, **China**



Thomson Riviera, Shanghai

地址: 浦东区花园石桥路28弄
用途: 公寓
均价: 130,000元/m²
建筑面积: 115,000m²
层数: 2幢40层+2幢44层的超高层

VRV: 1,998 HP

High Class condominium

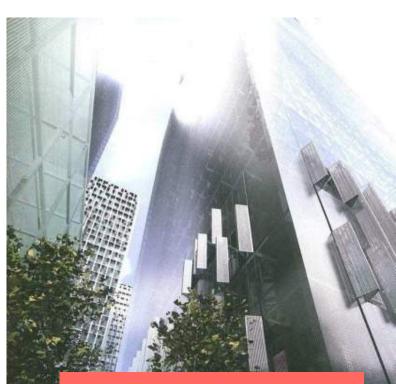


2007, China

Nanjing City Financial Center



■1,2办公区 🖸	
室外机总配置:	VRVIII*P 4,748HP
RHXYQ8P	186套
RHXYQ10P	50套
RHXYQ14P	92套
RHXYQ16P	92套
室内机形式:	
FXDP56M	FXDP71MPVC
■商业区	
■向业区 室外机总配置:	VRVIII*1,088HP
RHXYQ8P	7套
RHXYQ10P	7套
RHXYQ12P	1套
RHXYQ14P	1套
RHXYQ16P	8套
RHXYQ20P	1套
RHXYQ24P	3套
RHXYQ26P	4套
RHXYQ30P	2套
RHXYQ32P	5套
RHXYQ36P	1套
RHXYQ40P	2套
RHXYQ42P	1套
RHXYQ44P	1套
RHXYQ46P	1套
RHXYQ48P	3套
室内机形式:	
	P100M FXFP125M
控制系统:	i-Manager



28F Office: 48,000m2 Shop: 4,500m2



Osaka Ekimae the 4th Building

Renovation Project

Offices, Shops : 24F + B4F

Air cooled VRV Water cooled VRV

Before renewal : Central system

- Centrifugal chiller (Shop) 650USRT*2
- Absorption chiller (Shop) 560USRT*2
- Centrifugal chiller (Office) 560USRT*2

After renewal VRV+Central system Air-conditioner for interior

- Existing central system

Air-conditioner for exterior

- Upper floor: Air cooled VRV*440HP
- Lower floor: Water cooled RV*440HP

2007, Brazil

Eldorado Tower, San Paulo

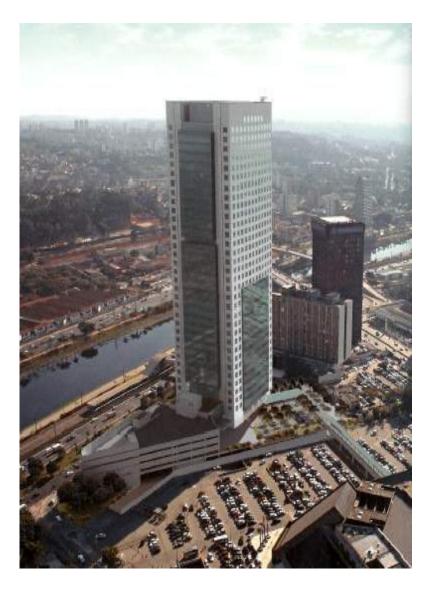
- Height : 33F + B3
- Total Floor area : 67,650m2
- Typical floor area: 1600 m2
- Completion : 2007

LEED "Platinum"

Air cooled VRV 196 units

All condenser units on the roof No machine space on tenant floors Long Ref. piping







2011, Qatar

Samrya Tower, Doha

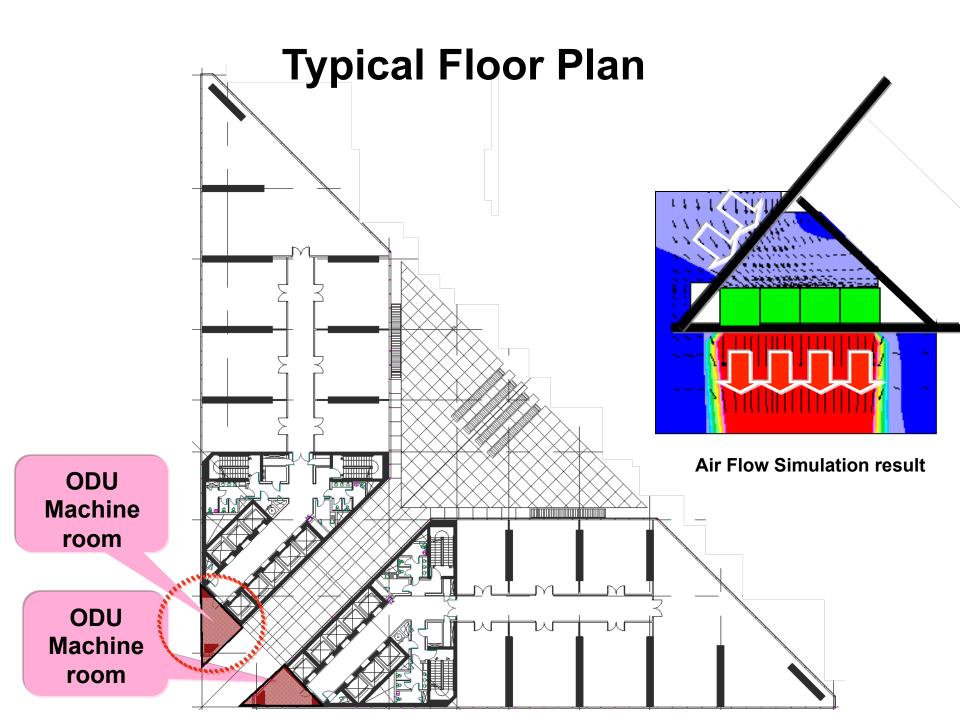
Total floor area : 68, 658 m2

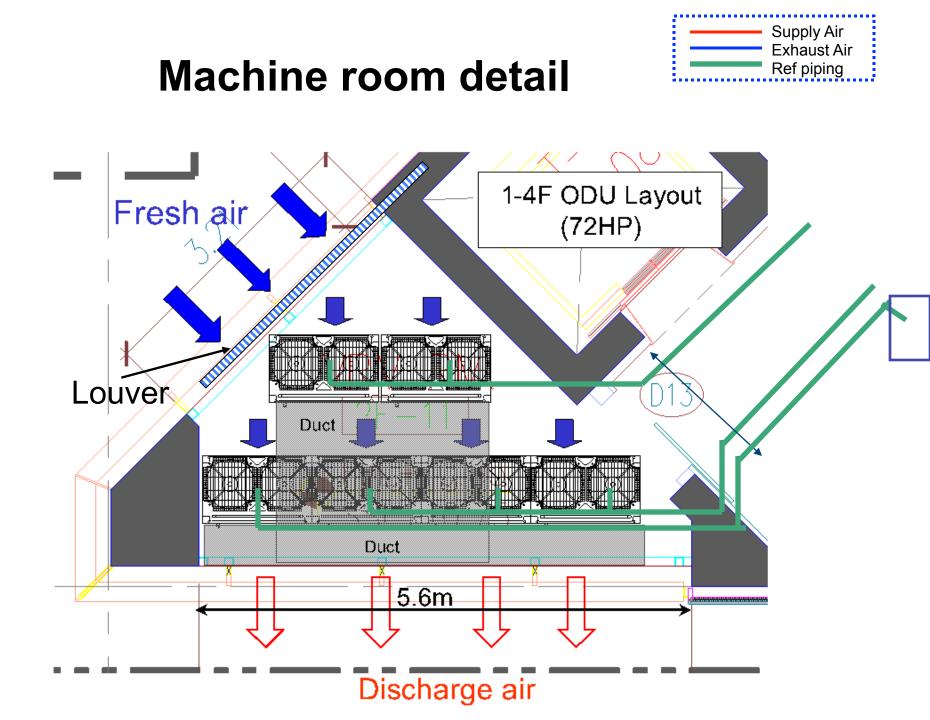
Height: 42F + B3

Air cooled VRV : 12 HP x 439 units

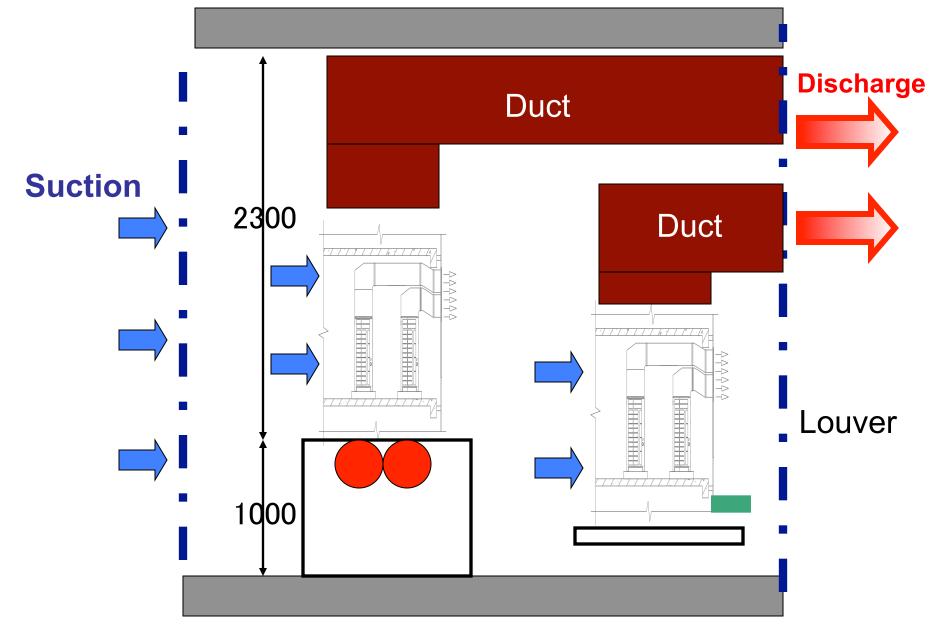
High Ambient temp. Model Operative up to 50C







Exhaust Duct Layout

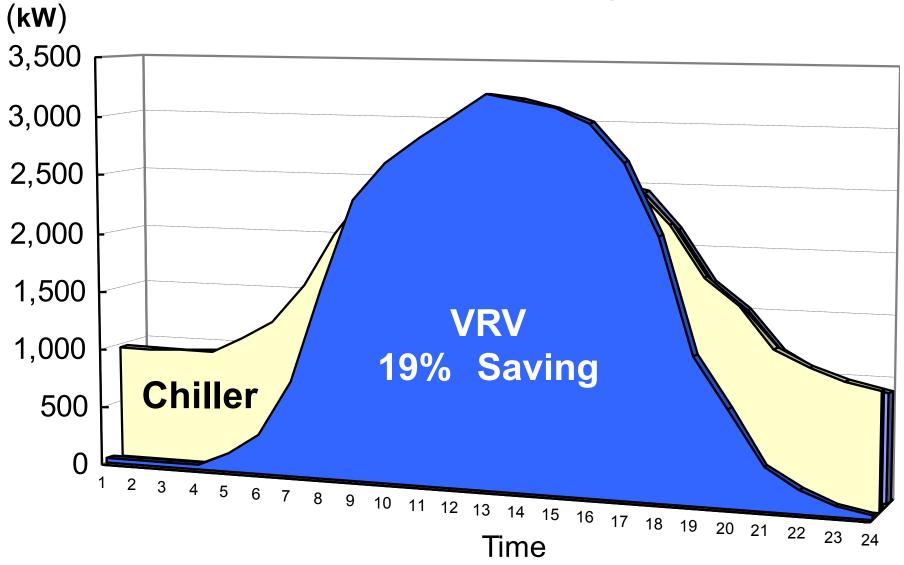


Electricity Consumption Simulation

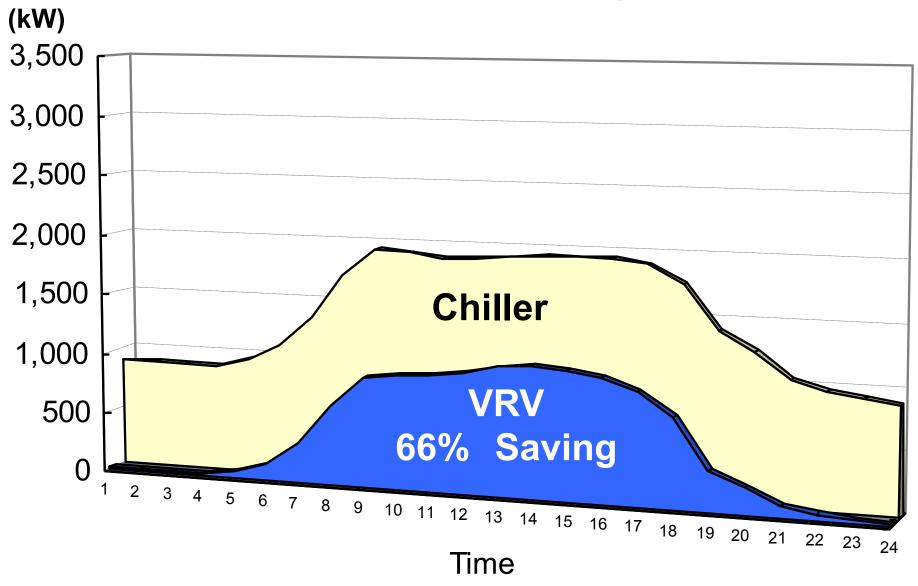
Samrya Tower

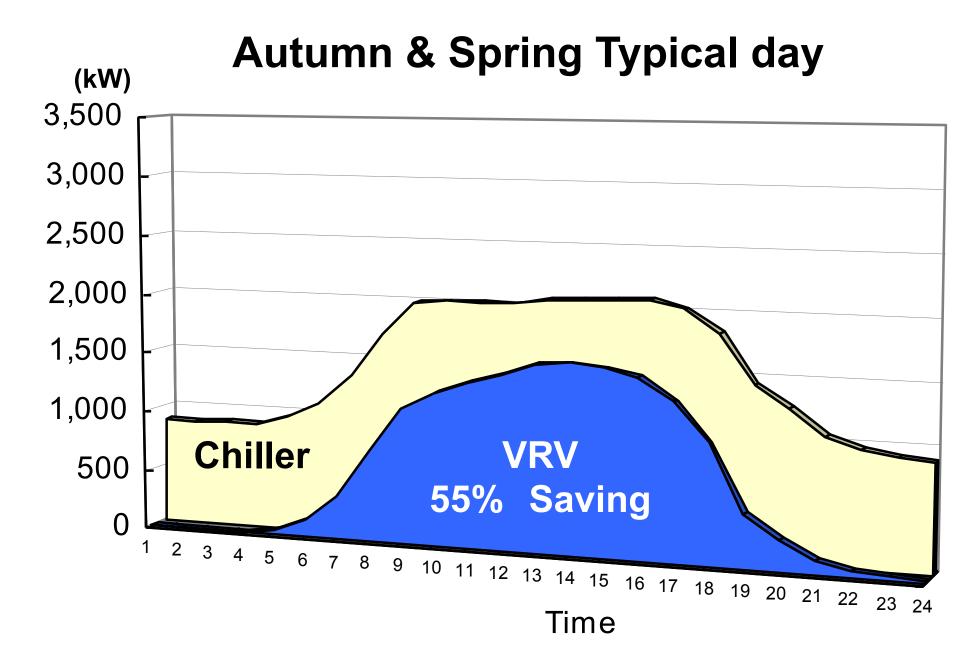
VRV System vs. Chiller System

Summer Peak Day

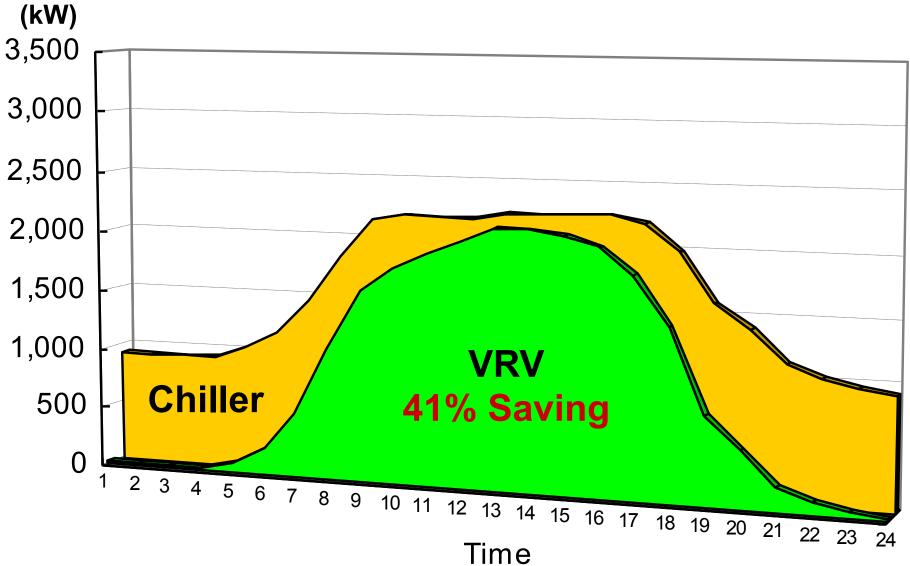


Winter Bottom Day





Annual Accumulated Result



For the next decade

Higher Energy Cost Crude oil Price



Solution?

Yes !







for

