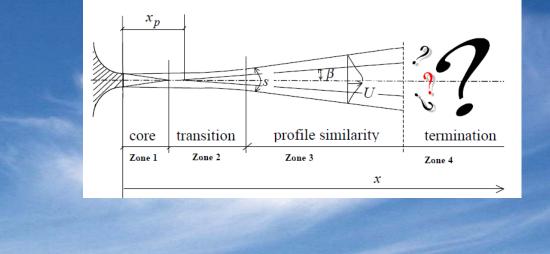
Designing a Smoke Control Car Park System in accordance with QCDD, Section 7.2



Putting theory into practice

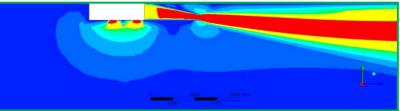
By James Allen CEng MIMechE, MCIBSE, BEng (Hons)





Part 1 – Understanding Thrust Fan capabilities

- Review of velocity profile data including CAD profiles used in our design work
- CFD vs measurement

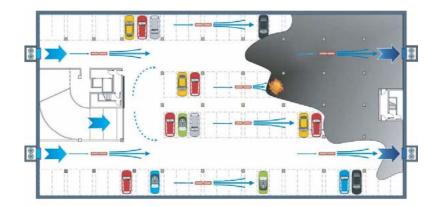


- Summary charts showing maximum area coverage per fan
- Modelling jet fans in CFD (normal flow vs component velocity vectors (radial, tangential and axial velocity)



Part 2 - Considerations for both smoke clearance and smoke control

- Estimation of the entrainment effect influence on the extract point(s)
- Back-flow effect caused by poor fan positioning
- Effect of high inlet velocities
- Floor to ceiling height influence
- Reversibility

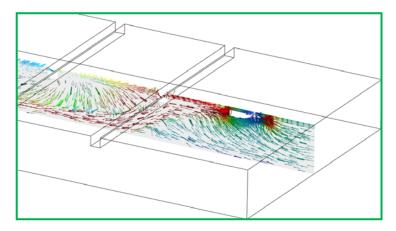


• Incorporating a sensible delay period prior to operating fans



Part 3 – Optimal thrust fan positioning

- Wall and ceiling effects
- Installing fans in a corner



- Effect of structural pillars and down-stands
- Effect of increasing ceiling height on the jet throw profile



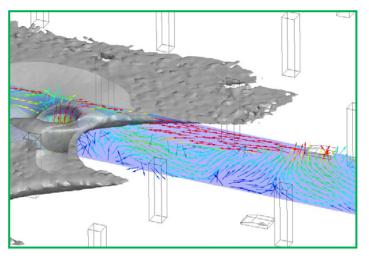


Part 4 – How to design for smoke control (specific to QCDD FSS-7.2)

- Prediction of ceiling jet velocity of smoke from fire plume
- Smoke calculations

Agenda

- Mass balance calculation
- Estimating numbers of thrust fans

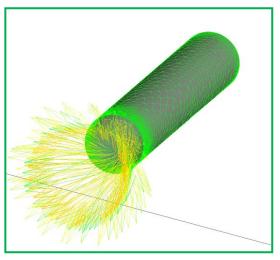


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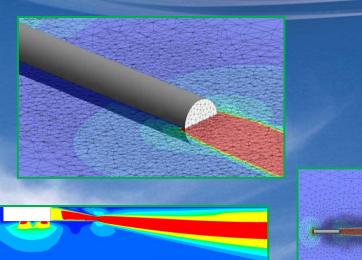


Part 5 – Use of CFD

- Software types
- Importance of mesh
- Setting the correct boundary conditions for the flow
- Specifying the fire source correctly
- Convergence checks



Part 1 Understanding Jet fan performance



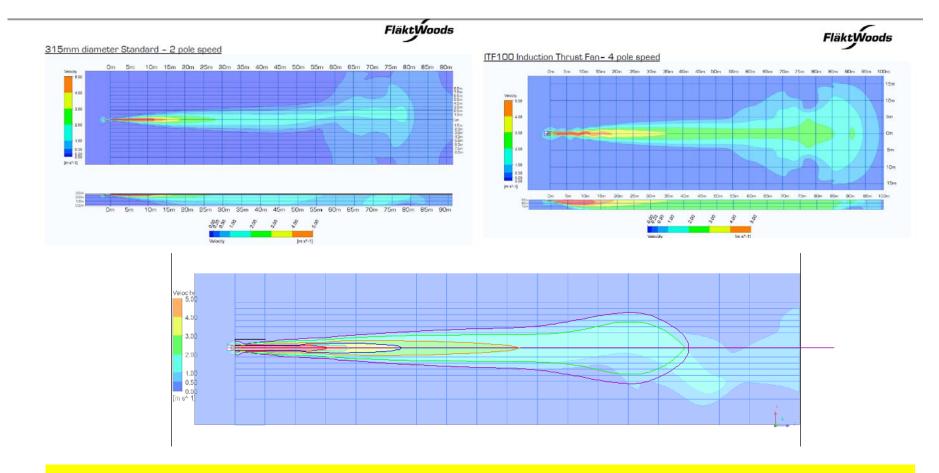


CFD modelling of Fläkt Woods range of Thrust Fans

14 profiles for Axial products

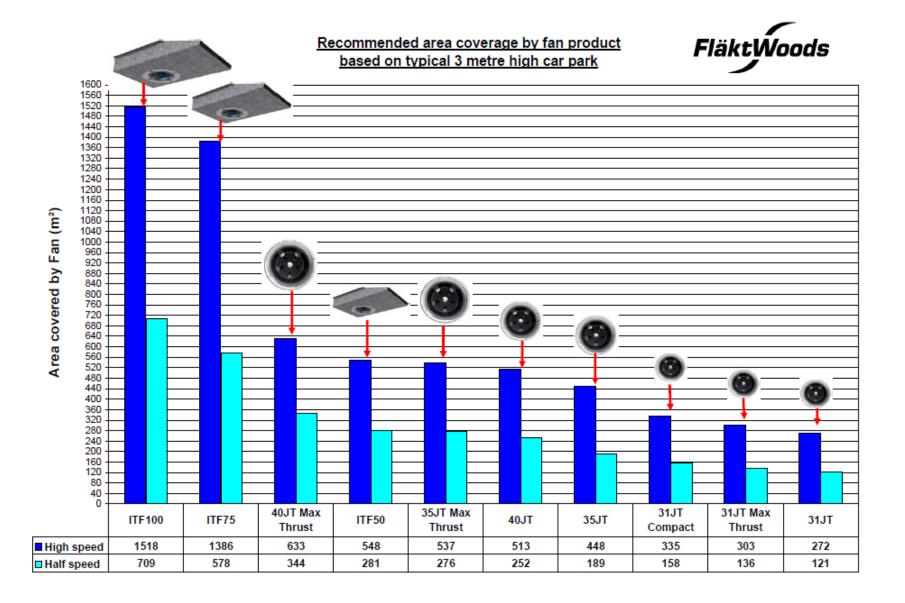
6 profiles for Induction products

FläktWoods



Knowledge of product performance (every product is different, varying from supplier to supplier).

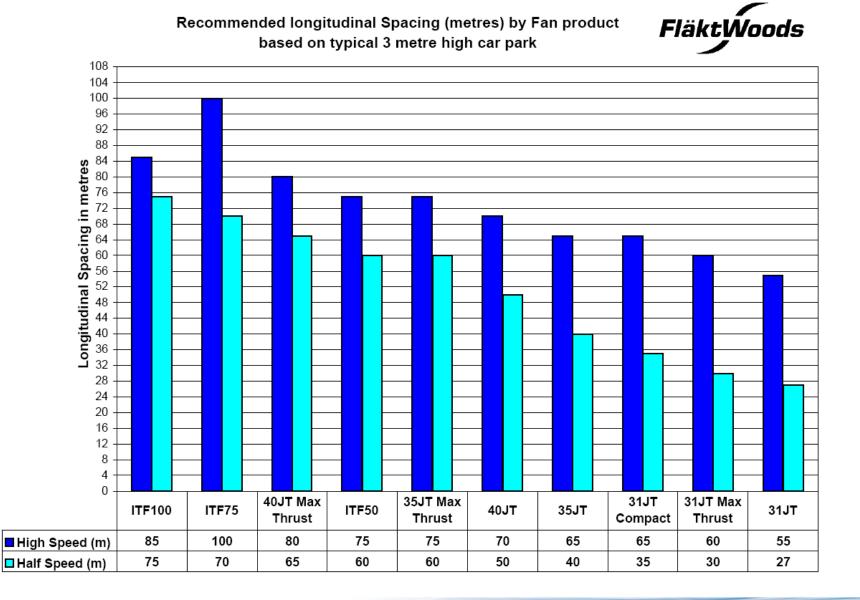
Guidance on Thrust Fan selection and positioning



FläktWoods

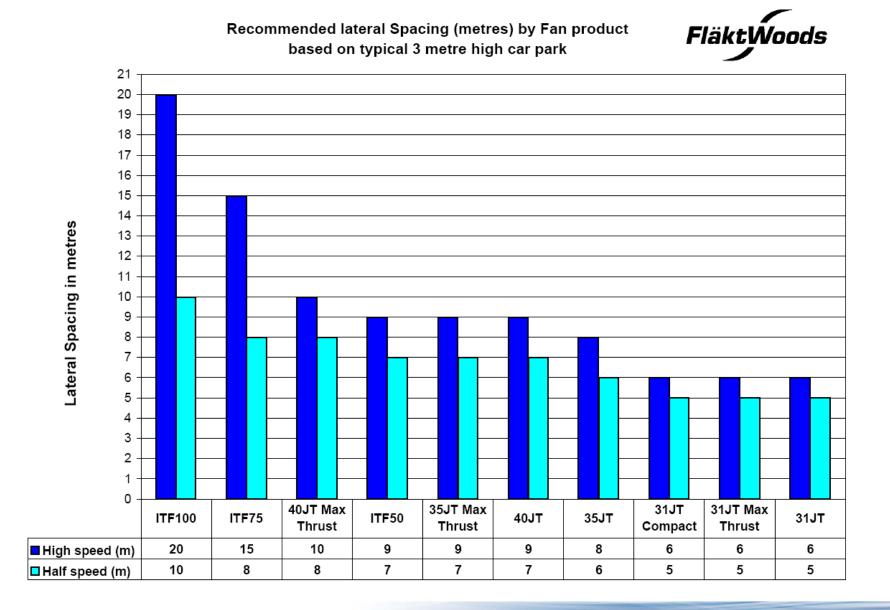


Guidance on Thrust Fan selection and positioning



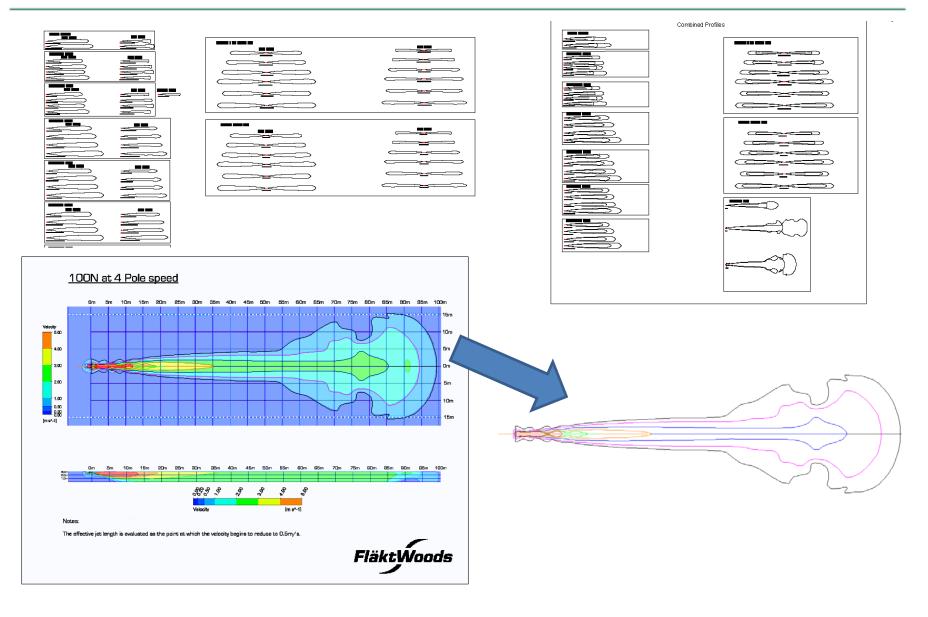


Guidance on Thrust Fan selection and positioning



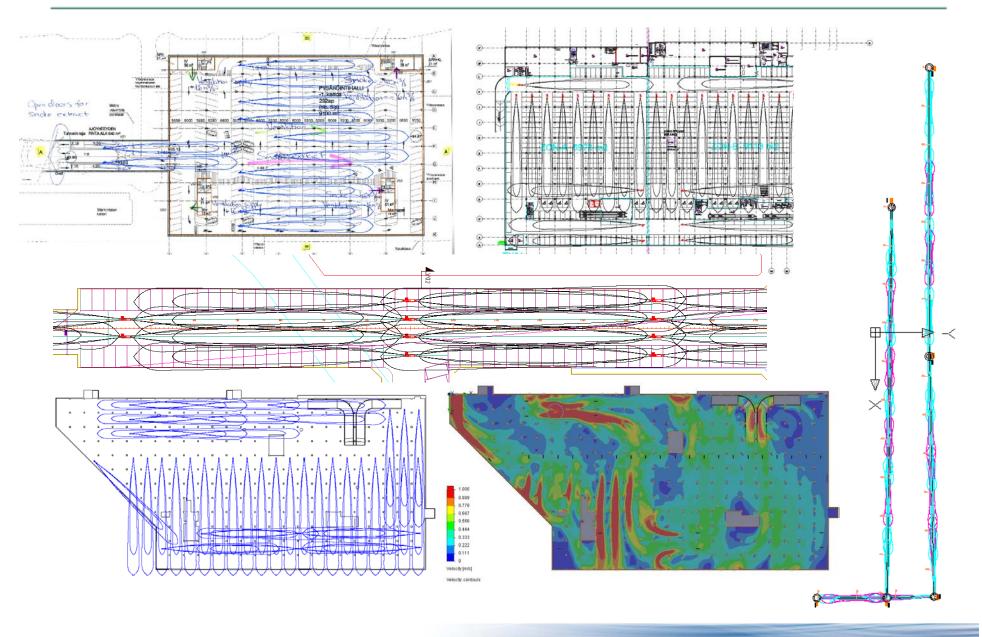


CFD modelling translated into CAD





Examples of CAD profiles in use





Measurement vs CFD

VENUE AT SITE:

Singapore Expo, 1 Expo Drive, S'486150

TEST SAMPLE:

'Fläkt Woods' ductless jet thrust fan Model: HT35JM.JET/4/SP 1L 80Z Serial number: 21672/01A Date of manufacture: 06/06 (Made in England) Length: 1800 mm Nozzle outlet : Ø355mm Power Comsumption: 180 W Speed: 1420 RPM Power Supply: 1ph/220~240V/50Hz Capacitor: 20 uF Current: 1.35 A

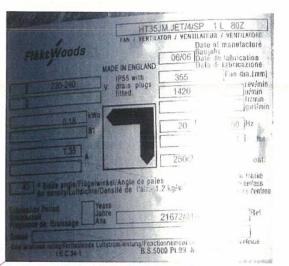




Photo 2 : Fan installation in Singapore EXPO (Front view)

Photo 1: Label on test specimen



Photo 3 : Back view



Measurement vs CFD

TEST SETUP:

The EXPO hall space is approximately 100m(L) X 50m(W) X 12m(H), had been sourced for the 'Air velocity distribution' test. The 'Fläkt Woods' ductless jet thrust fan was installed and levelled horizontally at a height of 3m above the floor level, located at one end of the floor space. Grid-lines were marked on the floor with masking tapes for the air-velocity distribution data collection. Air-velocity meter was setup rigidly and able to move around easily during the test.



Photo 4: Front view of fan installation



Photo 5: Air-velocity meter setup



Photo 6: Air-velocity meter measuring probe

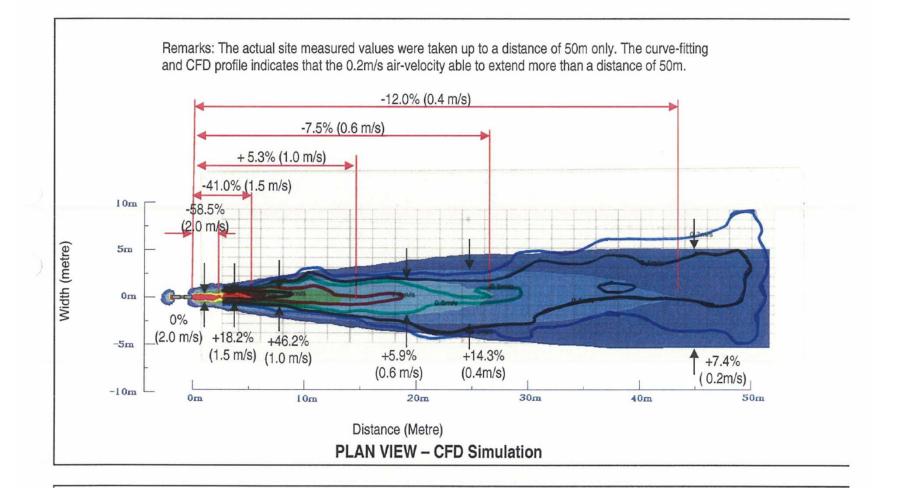


Photo 7: Air-velocity meter



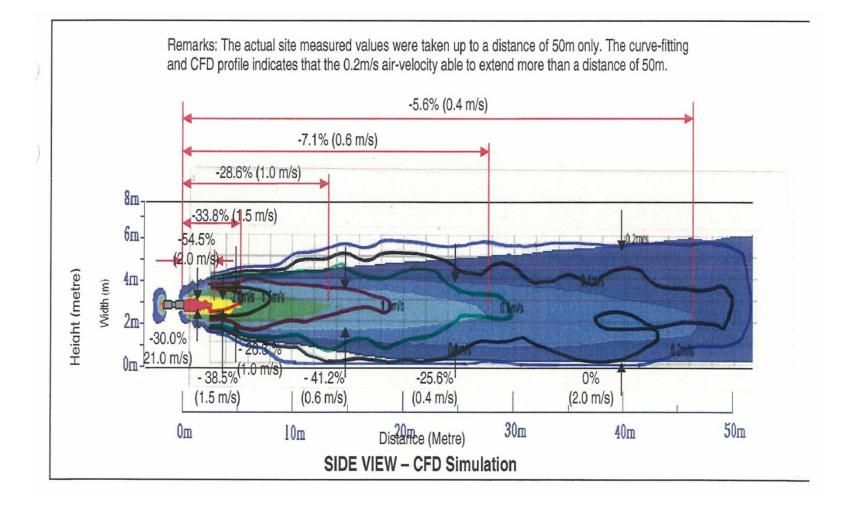
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Measurement vs CFD – Plan view



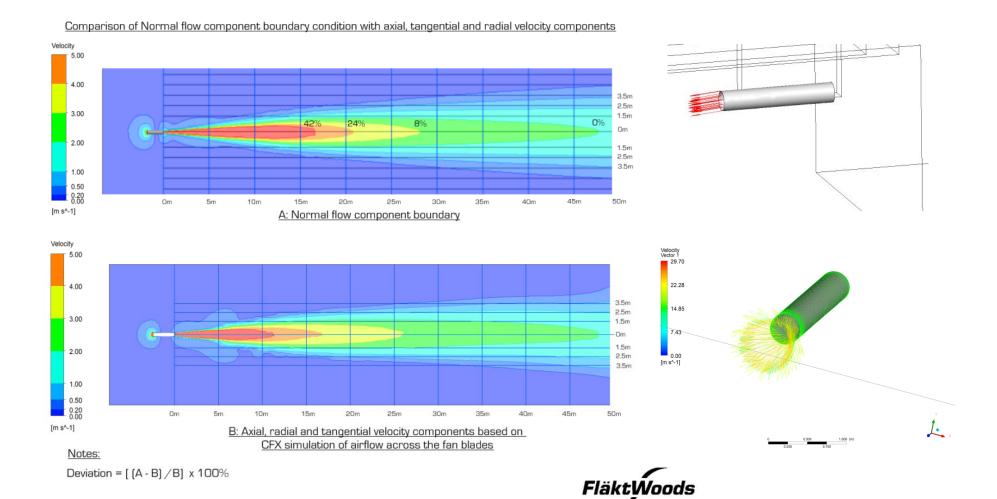


Measurement vs CFD – Side view



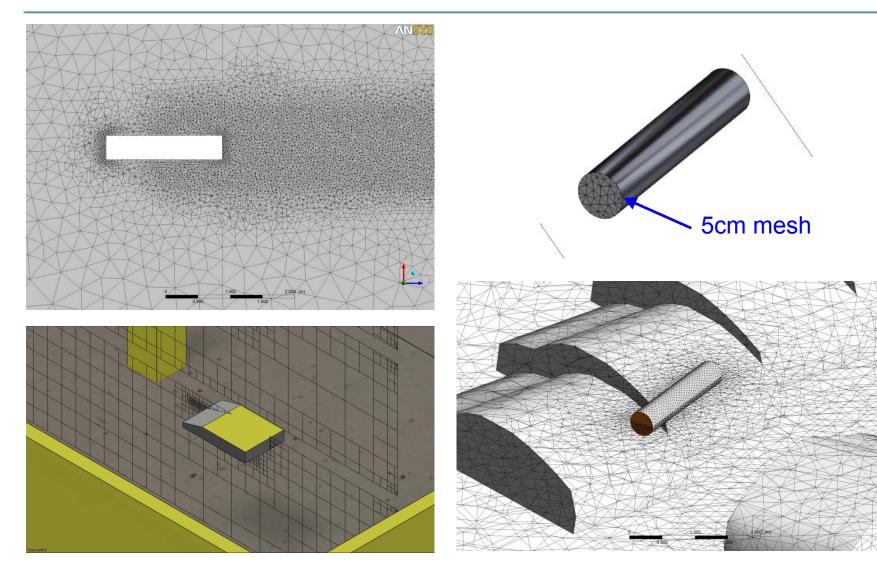


Modelling fans - Normal flow component vs velocity components



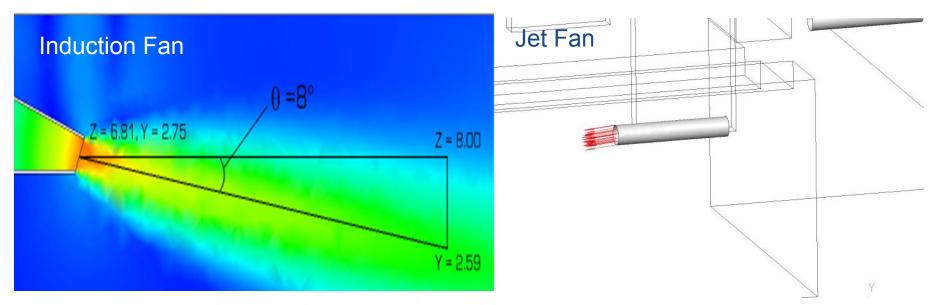


Modelling Thrust Fans in CFD – Choice of mesh





Jet flow angle for Flakt Woods products



ITF100 = 8°

 $\mathsf{ITF75} = 4^\circ$

 $\mathsf{ITF50} = 6^{\circ}$

Axial fans where beams are present optimum deflector angle = 5°

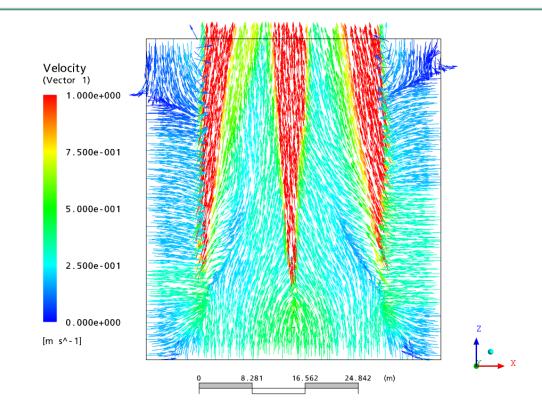
Flow angle of the jet from each fan product is critical to performance and position in relation to fixed objects (beams etc)

Part 2 Considerations for smoke clearance and smoke control





Importance of entrainment ratio



Total flow rate = flow through the fan + entrainment

Axial fans = 4 to 6 times flow rate through the fan Induction fans = 8 to 9 times the flow rate through the fan



Importance of balancing Thrust fan and extract flows

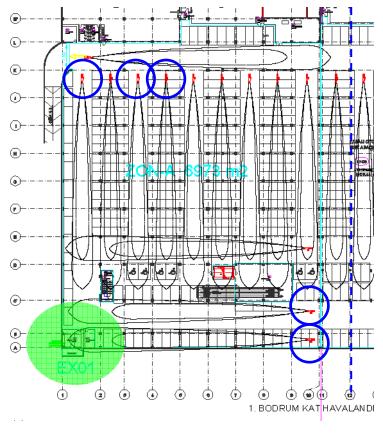
Thrust fans have two main functions – mixing & accelerating air towards the extract





Importance of balancing Thrust fan and extract flows

Thrust fans have two main functions – mixing & accelerating air towards the extract



In this example 5 fans are directed towards extract. Calculate total induced flow that these fans provide and check that this does not exceed the extract flow rate.

Consider an installation factor in your calculations i.e.

Smooth ceiling = 0.8 to 0.9

Obstructions in front of fan(s)

= 0.3 to 0.6 (dependant on spacing and depth)

Installation factor is only applicable to Thrust fans



Velocity effect

Velocity effect = 1 - Vc / Vf

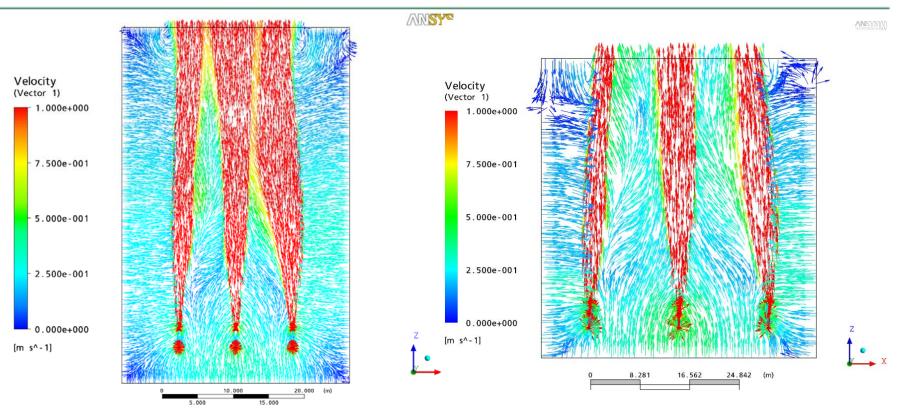
Where Vc = Velocity induced by extract (average over car park cross-sectional area)

Vf = Velocity at the outlet of the Jet fan

Design velocity = required velocity /
(Installation effect x velocity effect)

Importance of positioning fans at the correct spacing

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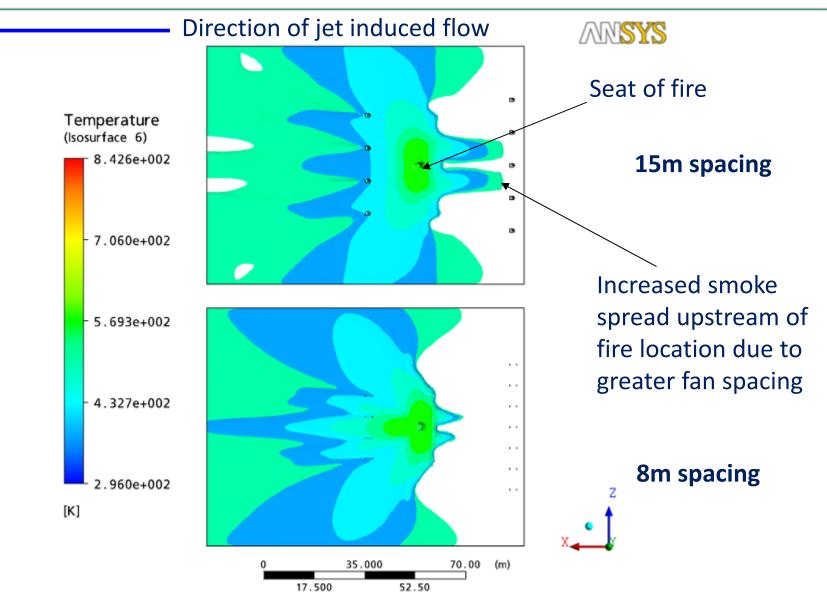


Increased spacing between Thrust Fans (>recommended limits) can mean higher extraction rates are required for smoke control.

Velocity effect (1 - Vc / Vf) is reduced

Importance of positioning fans at the correct spacing

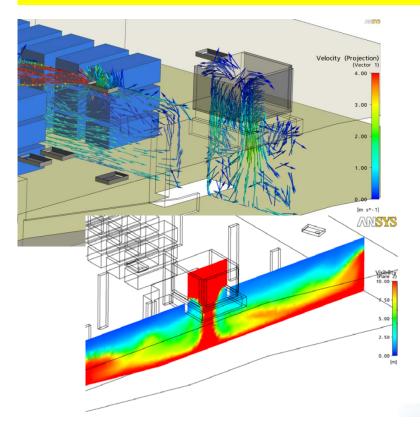
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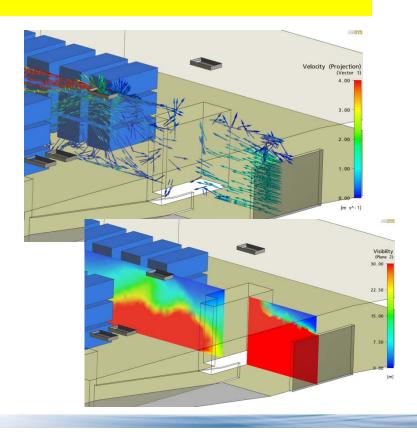




Effect of high inlet velocities

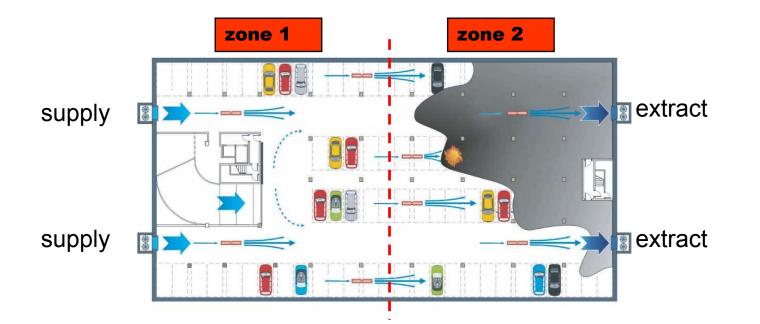
- Too high inlet velocities can caused unwanted recirculation / backflow.
- Ideal inlet velocity is between 1 to 2m/s.
- Higher inlet velocities can be designed for but need to be verified carefully using CFD modelling.
- Position of inlets are also important.







Reversibility



Unidirectional: 50 to 60% flow in reverse. Not suitable for continuous operation (ok for one off)

Truly symmetrical:

100% in reverse

Suitable for continuous operation







Importance of delaying fan operation



Clear height maintained during evacuation.

Delay period should be set as time taken for all occupants to evacuate (specific to each project) Fogging effect downstream of Thrust Fans due to break up of smoke layer

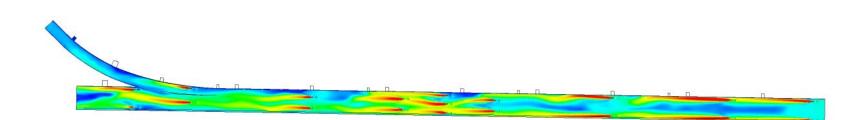
Part 3 Optimal Thrust fan positioning

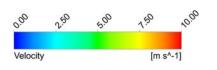




Wall and ceiling effects

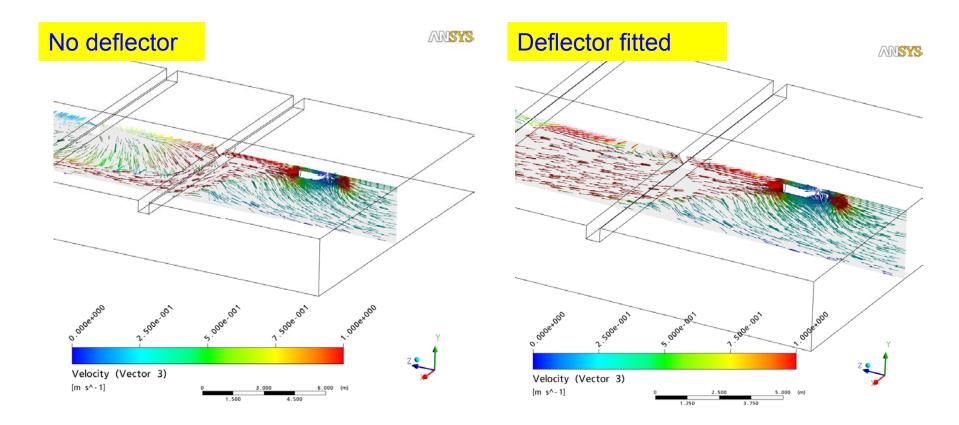
Fans in corners. Coander effect means the jet is drawn towards the wall





Fans moved further away from tunnel wall the tunnel velocity increases. Velocity effect 1-Vt / Vf is higher

Beam effects



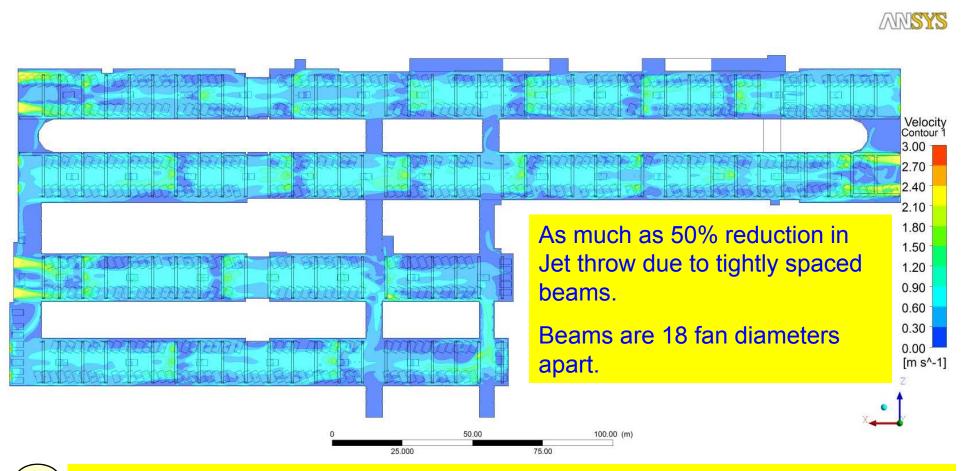
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Spacing jet fans at >10 fan diameters with 5° deflection angle will minimise effect of beam



Beam effects

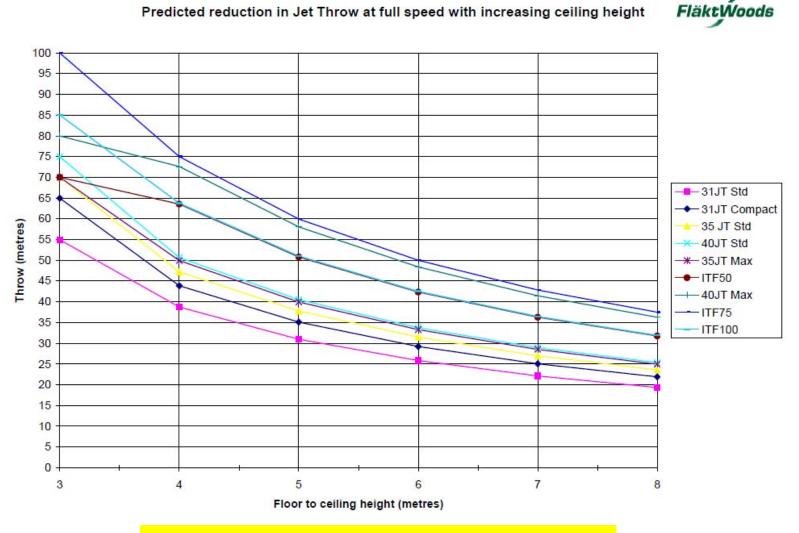
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In this scenario use an installation factor of approx 0.5 when preparing hand calculations



Effect of floor to ceiling height



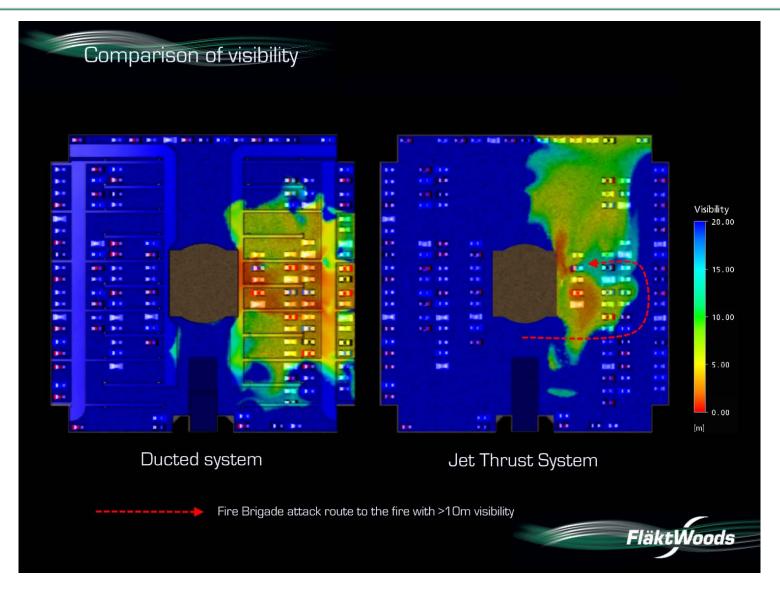
Applicable to Flakt Woods products only

Part 4 How to design for smoke control (specific to QCDD FSS-7.2)





Improving smoke control using Thrust fans





• All projects in Qatar require a performance based design

when designing with Thrust Fans. Ducted can be based on 10 ac/h using NFPA 88A and ASHRAE as reference.

ref. Civil defence department minimum standards.

- 4MW or 8MW design fire dependant on whether sprinklers
- 6 ac/h for pollution venting



- Delivery vehicles....Design fire must increase to 10 MW or higher
- Design fire must be flaming polyurethane (Dense plastic).
- Design fire considered at zone boundaries (most onerous).

Justification must be provided.



- Duration of CFD simulation must be 30 mins.
- Grid size must be a maximum of 0.2m x 0.2m x 0.2m within

10 metres of the fire and a maximum of 0.4m x 0.4m x 0.4m

for all other areas.

• Sensitivity study to be carried out to show loss of jet fan

nearest fire does not impact the design



• Exhaust fans must be configured so that loss of a single fan

will not reduce airflow by more than 50%.

• Exhaust fans must have a backup power supply such as

emergency generator.

Activation of system must be automatic with manual override facility.



Smoke control – Requirements (Occupants)

Element	Acceptance Criteria	Validation	
Visibility	 10 m minimum visibility 	Internationally recognised criteria for	
Temperature	 60° C air temperature to lower layer 	areas where the occupants would be familiar with their surroundings.	
Radiation	 2.5 kW/m² maximum radiation from hot layer at a height of 	Referenced in BS 7974 as a valid acceptance criteria.	
	2.5m.	Referenced in Fire Engineering	
		Guidelines, Fire Code Reform Centre, Sydney, Australia, 1996.	
		Supported by the research of Jin, T., Chapter 2-4, SFPE Handbook, 3rd edition, NFPA, Quincy, Mass, USA 2002.	



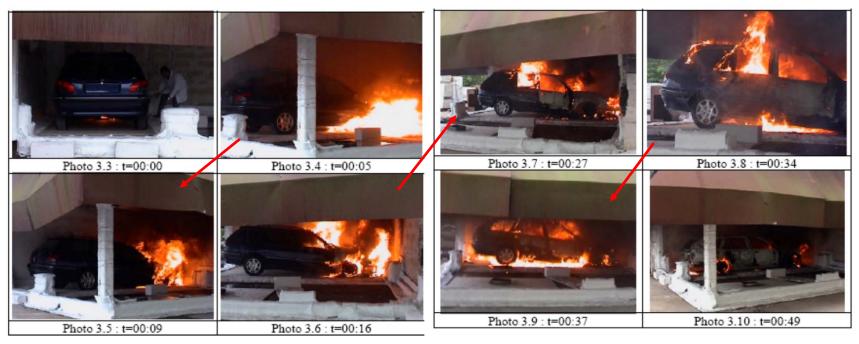
Smoke control – Requirements (Fire brigade)

Element	Acceptance Criteria	Validation
Visibility	10 m minimum visibility	Accepted tenability criteria for Fire fighters in
Temperature	 120º C air temperature to lower layer 	protective clothing and breathing apparatus taken from the Australasian Fire Authorities Council Fire Brigade Intervention Model for a period of ten minutes.
Radiation	3.0 kW/m ² maximum at 2.5 m temperature above floor level.	



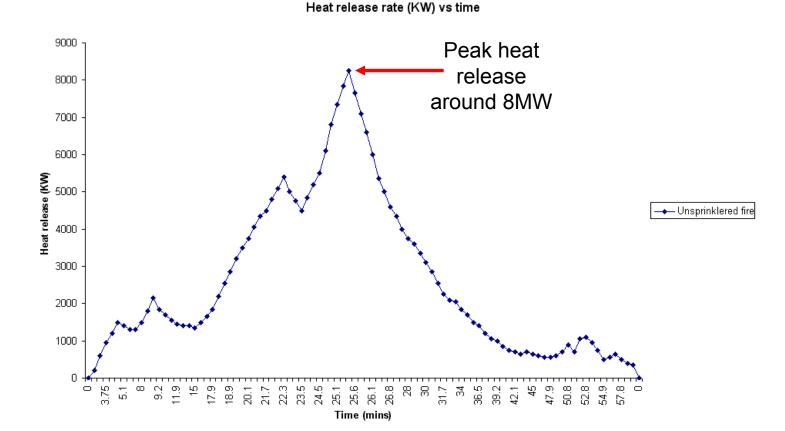
Fire test(s) completed by CTICM in 1995

- Controlled fire tests under calorimetric hood.
- 1995 Peugeot 406 estate car was used.
- A mean heat of combustion of 26.3MJ/kg was derived from the mass lost and energy released during first 35mins.



Ref. CTICM report 2001, INC 01/410b DJ/NB.

Maximum measured heat release rate

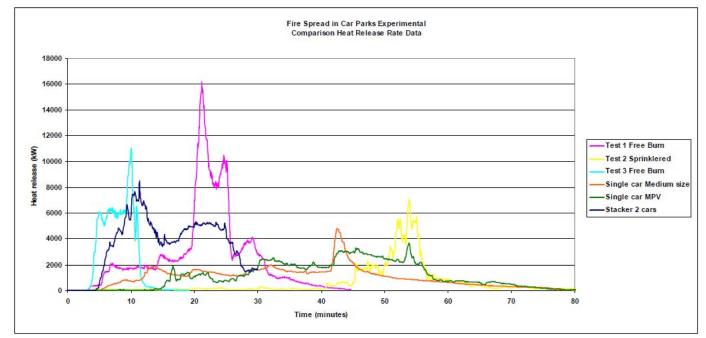


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• Graph shows peak heat release rate from tests performed 1998 to 2001 (CTICM, France). **No sprinklers** involving 3 cars (Renault Laguna).



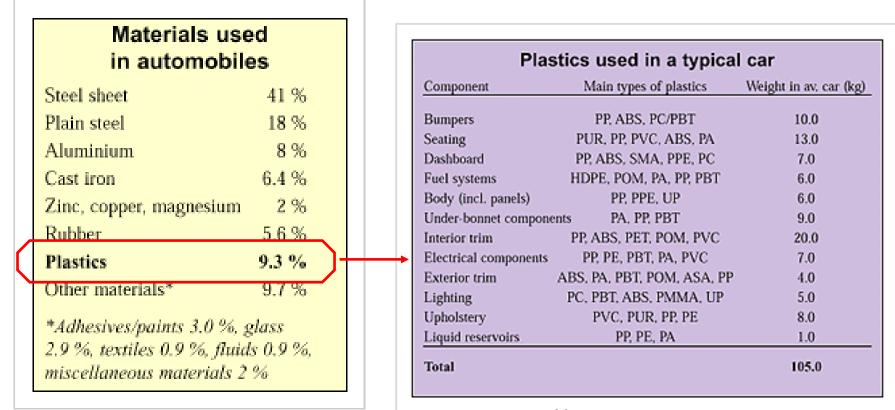
More recent research by BRE



- **16MW with no sprinklers!** (3 car fire) test 1
- •7MW with sprinklers but after 50-60 minutes into fire test 2
- **5MW** single car (medium sized) after 40 minutes
- **4MW** single car (Multi purpose vehicle) after 40 minutes



Why are we seeing an increase in fire size?



Source: http://www.plasticsconverters.eu

- Increased use of plastics to reduce weight and capital cost of production.
- Vehicles generally larger more plastics required to reduce weight i.e. plastic car body panels.



Current Standards / Guidance

QCDD FSS7.2 and BS7346 Part 7 recommends:

4 MW for single car (sprinklers)

• 8 MW for two cars (no sprinklers) however latest research shows it can be much higher

Table 1Steady-state design fires

Fire parameters	Indoor car park without sprinkler system	Indoor car park with sprinkler system
Dimensions	$5 \text{ m} \times 5 \text{ m}$	$2 \text{ m} \times 5 \text{ m}$
Perimeter	20 m	14 m
Heat release rate	8 MW	4 MW

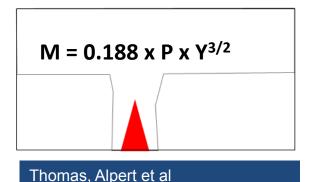
Time-dependent design fires should be based on an experimental test fire, which should be described and justified in the documentation specified in Clause 18. Where the experimental data has been placed in the public domain a reference to the publication may be used as justification.

Neither QCDD FSS7.2 or BS7346 Part 7 informs the reader of how to design a smoke control system. Only performance objectives and guidance are given.

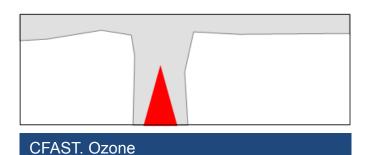


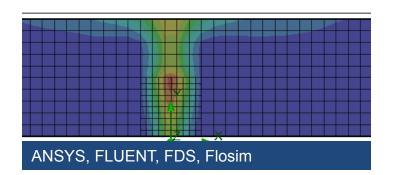
Tools available to the designer

Three categories: EMPERICAL, ZONE MODELS, CFD



HAND CALCULATION (EMPERICAL): Very simple Applicable to **limited range of conditions**





ZONE MODELS:

Simple and fast to use Application limits defined Multi compartments

CFD MODELS: Complex Expert knowledge Most accurate but costly

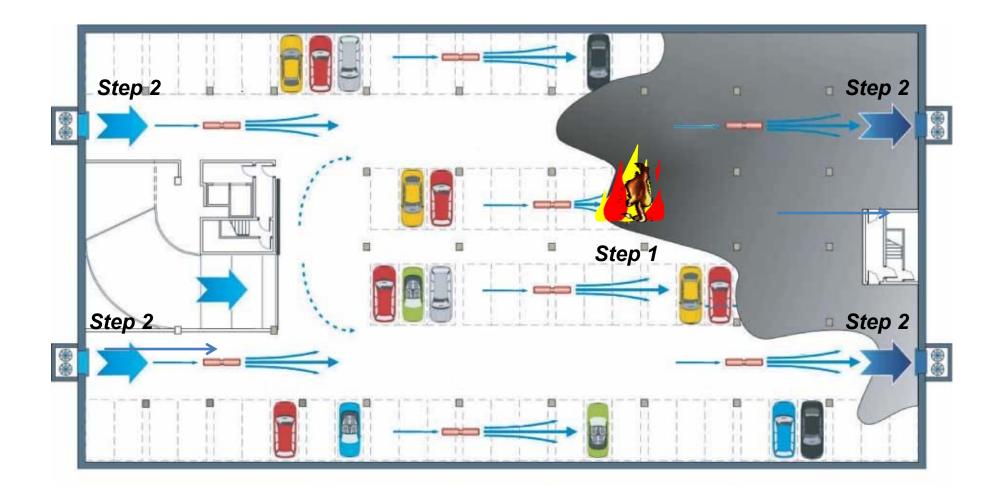


How to design for smoke control - Design steps

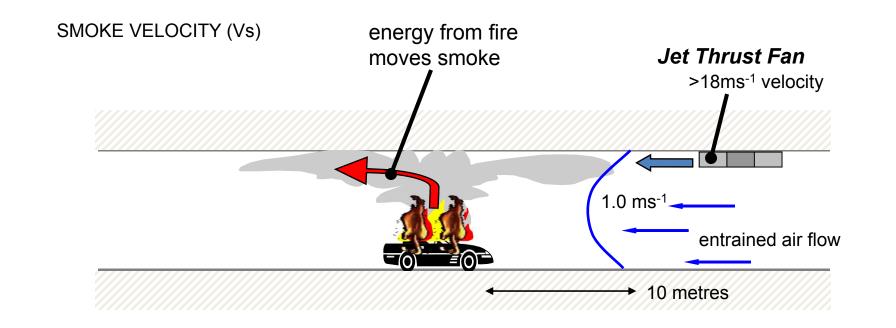
- 1. Determine design fire size according to whether or not there are sprinklers –SLIDE
- 2. Determine zone layout, <u>at least one extract and one supply point per zone</u>. Decide on general flow distribution and smoke travel distance
- 3. Calculate the velocity of smoke at required control distance (10 metres upstream)
- 4. Calculate the minimum design flow rate for smoke control
- 5. Calculate the mass-flow of smoke and smoke temperature at the fire
- 6. Calculate <u>mass-flow</u> towards the extract
- 7. Calculate density downstream
- 8. Calculate the extract flow rate required
- 9. Calculate Thrust fan quantity
- 10. CFD analysis



Steps 1 and 2: Fire size and ventilation configuration



Step 3: Smoke control calculations



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Step 3: $V_{ceiling jet} = 0.195 * Q^{1/3} * h^{1/2} / r^{5/6}$ (Albert et al)1 car = 0.6m/s at 10 metres from the fire (3 metres high car park)2 cars = 1 m/s at 10 metres from the fire (3 metres high car park)



Step 4: Minimum design flow rate

Design flow rate (Qd) = (Design width x height) x Min velocity

Min design velocity = $V_{ceiling jet}$ / (installation effect x velocity effect) Where: Velocity effect = $1 - V_{ceiling jet}$ / V_{jetfan} Step 3

Design width varies according to scenario but suggested starting point is 28 metres (approx. 2 roadway widths + 2 car park spaces length).

Typical installation factors:

- 0.9 with pillars and no down-stand beams
- 0.7 with pillars and down-stand beams where the spacing of beams > 18 fan diameters
- 0.5 with pillars and down-stand beams where the spacing of beams <= 18 fan diameters



Smoke calculations

The remaining calculation methods (steps 5 to 9) are presented in a technical paper. Please contact your Fläkt Woods representative for more information.



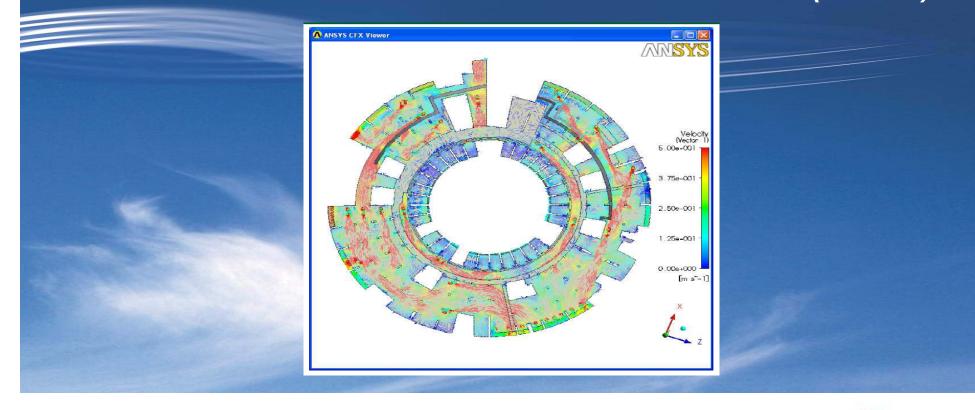
Closing statement

The method presented, developed by Mr J. Allen, has been **proven to work on a number of projects** however it is still relatively new. It is not presented within any standards however a technical paper has been written. The technical paper will soon be available through the Fläkt Woods website. Further research and development is needed to fine tune the approach.

As stated by Dr H. P. Morgan, co-author of 'Extending the principles of Impulse ventilation in tunnels to apply to smoke control in car parks':

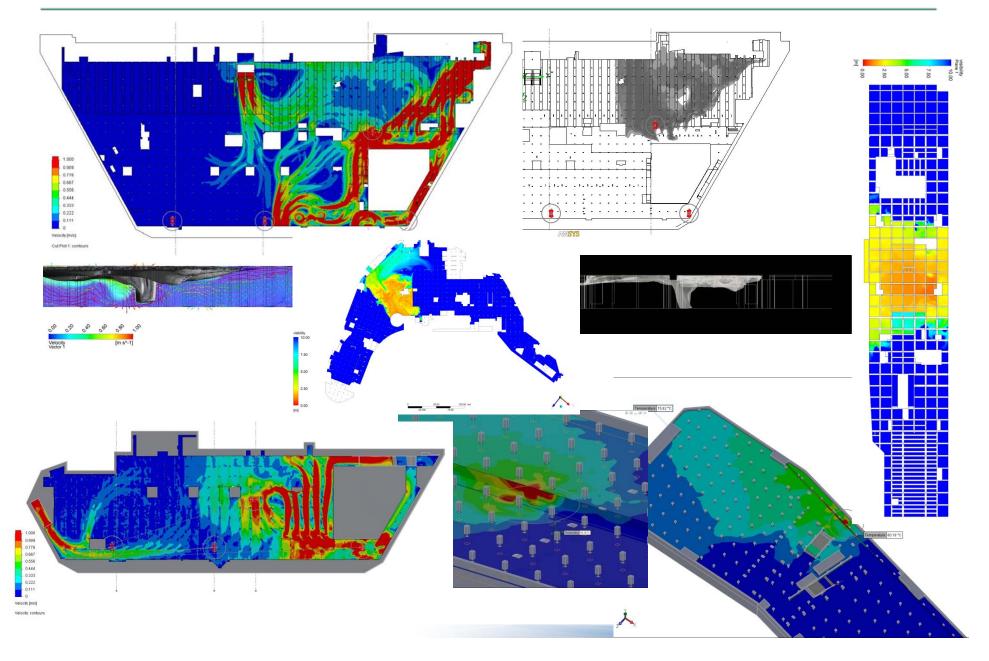
" If the induced bulk air volume flow is greater than the extract volume flow rate, the discrepancy between what is being "pushed" towards the exhaust and what is being removed must somehow travel back past the fans to become available at the fan inlets. This can either take the form of a recirculation pattern <u>throughout the car park</u>, causing smoke to affect the areas intended to be kept clear, or it can take the form of a local recirculation at each fan, which would have less of an adverse effect on system performance. The significance of these recirculation patterns cannot be assessed by zone- model methods but should be revealed by CFD modelling"

Part 5 Using Computational Fluid Dynamics (CFD)





Use of CFD – Air distribution & smoke control



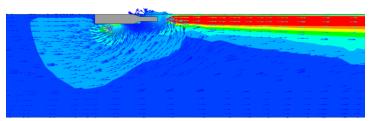
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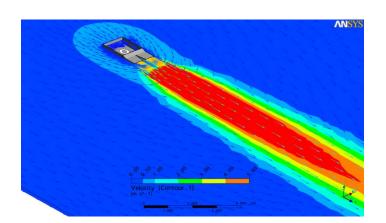


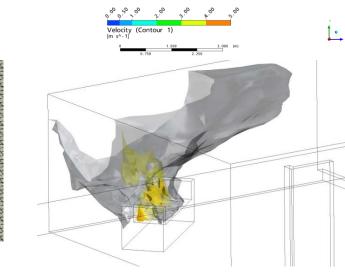
CFD Software types

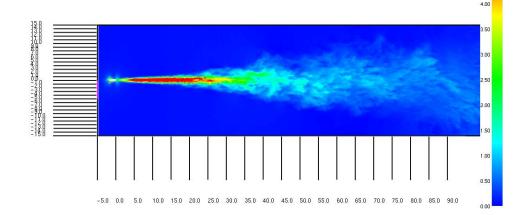
CFX, Fluent, Flosim, Phoenics - RANS FDS, CFX - LES CFX - DES

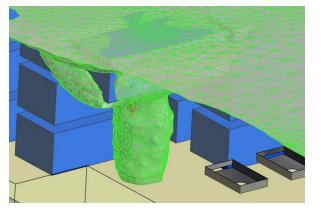
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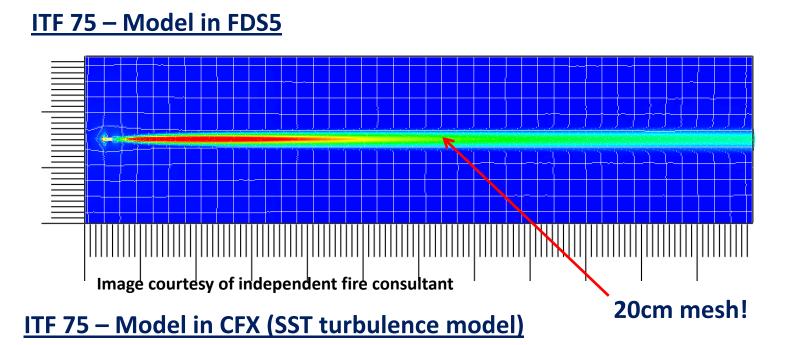


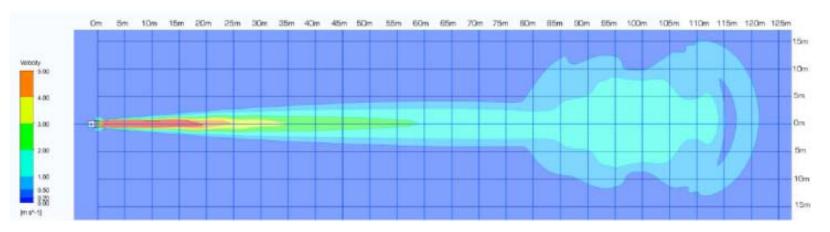






Is all CFD software fit for purpose?





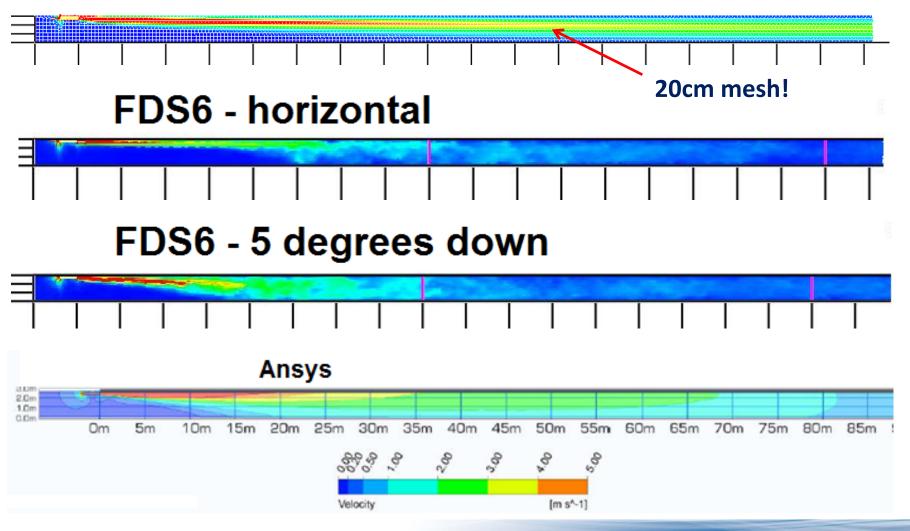


Is all CFD software fit for purpose?



FDS5, horizontal

Images courtesy of independent fire consultant





Is all CFD software fit for purpose?

Images courtesy of ANSYS

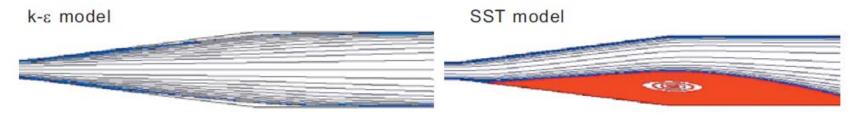


Figure 1: Streamlines for plane diffuser flow for both models. The SST model predicts the separation zone in close agreement with data, whereas the k- ϵ model fails to capture the physics of this flow entirely.

• CFX (RANS based) using SST turbulence model predicts separation and reattachment of flow where as the standard K-e model fails to capture this flow entirely



Is all software fit for purpose?

Conclusion:

• FDS5 severely over predicts the performance of jet fans. This is due to turbulence model used (no separation and reattachment)

• FDS6 is much better (due to new turbulence model) but under-predicts flow. Conservative estimate?

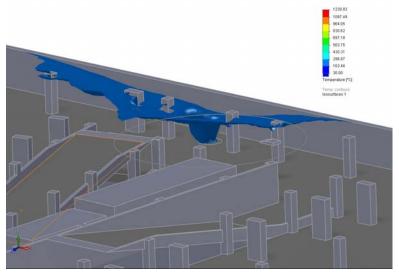
• CFX (RANS based model) provides the closest match to test data providing appropriate mesh sizes are used AND suitable turbulence model (SST is best at simulating separation and reattachment of flow)

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'Inert' volumetric heat source model

- Volume of heat release must be specified by user
- Verification of volume essential prior to running simulations
- Uniform distribution of heat and smoke
- Simple / less computationally expensive
- Ideal for large complex spaces i.e. car parks
- Only suitable for well ventilated fires
- Can be used with any radiation sub model

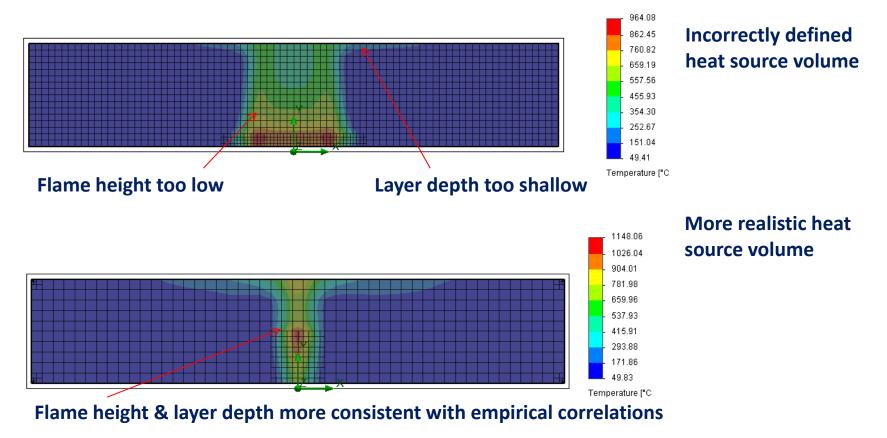






Using the correct fuel area / volume in CFD models

- Simplest method is volumetric heat source
- Volume of source needs careful consideration





Volumetric heat source recommendations

- Fire power density in the range from 500 kW/m³ to 1000 kW/m³ Depending on application and geometry.
- Experimentation is required to reach realistic results.
- Comparison should be made against calculations and / or experiment in terms of both flame temperature and flame height



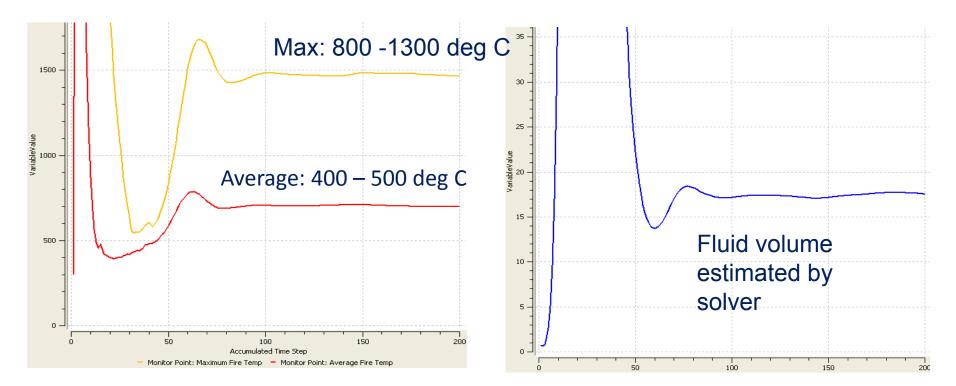
REALISTIC RESULTS OBTAINED SEVERAL METRES FROM THE SOURCE.

See 'Treatment of fire source in CFD', R. Yan, V. Cheng, R.Yin, 2003



Inert models - Volumetric heat source

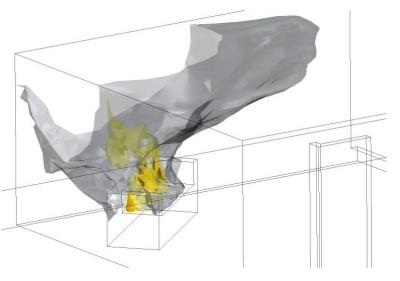
- Vitally important to correctly define the fire volume
- Good reference is 'Treatment of fire source in CFD', R. Yan, V. Cheng, R.Yin, 2003





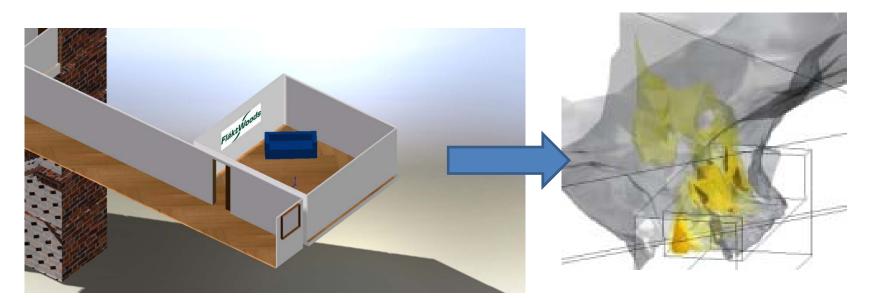
Reacting combustion model

- Aims to predict heat distribution in the flaming region
- Area of fuel source must be specified by the user
- Suited to simpler geometries as **computationally more expensive**
- Significantly increases timescale from days to weeks
- The only choice for under-ventilated fires
- Heat and smoke distribution non-uniform
- Can be used with any radiation sub model





Example of a reacting combustion model



- Defined as an 'area' source of combustible material
- CFX calculates the mixing of gaseous fuel with air and assumes the combustion rate is infinitely fast with respect to turbulent mixing
- The distribution of combustion in the fire plume is predicted



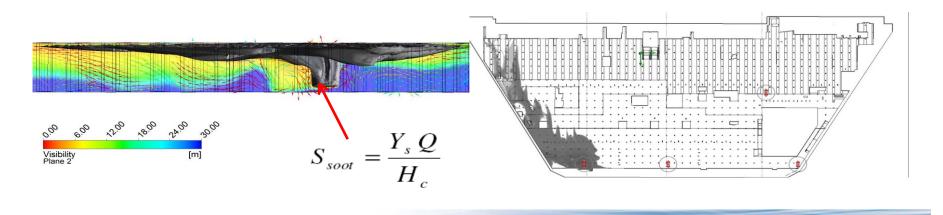
Estimation of smoke production

• Quantity of smoke and toxins prescribed by the user as a function of the mass of combustible products.

• Refer to smoke yield factors for common materials in fire engineering literature. Source: C.P. Bankston, B.T. Zinn, R.F.Browner, and E.A. Powel, Comb. and Flame, 41, 273 (1981).

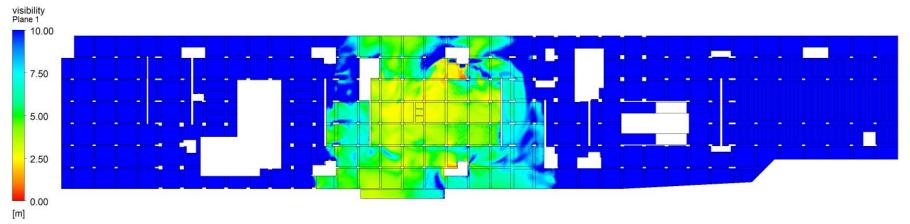
• Polyurethane fuel > 10 to 11% of the mass of combustible products. This falls mid way in the range which is typically 0.01 to 0.20 for flaming combustion.

• Characteristic heat of combustion (H_c) – typically 24 to 26 MJ/Kg.





Visibility through smoke



Light reflecting or light emitting correlations developed through scientific study.

S [m] = K / (α [m²/kg] x mass fraction [kg/kg] x density [kg/m³])

Ref. Klote J., J. Mike, Principles of Smoke management, 2002

Where:

K = proportionality constant

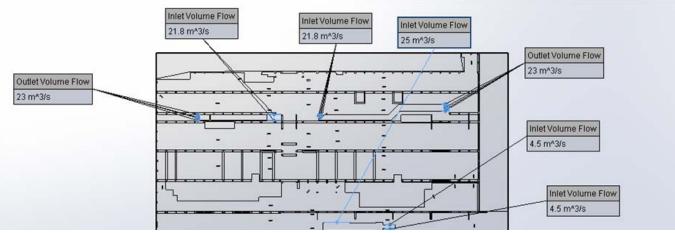
Illuminating signs K = 8

Reflecting signs and building components K = 3

 α = specific extinction coefficient (8700 [m²/kg] flaming combustion

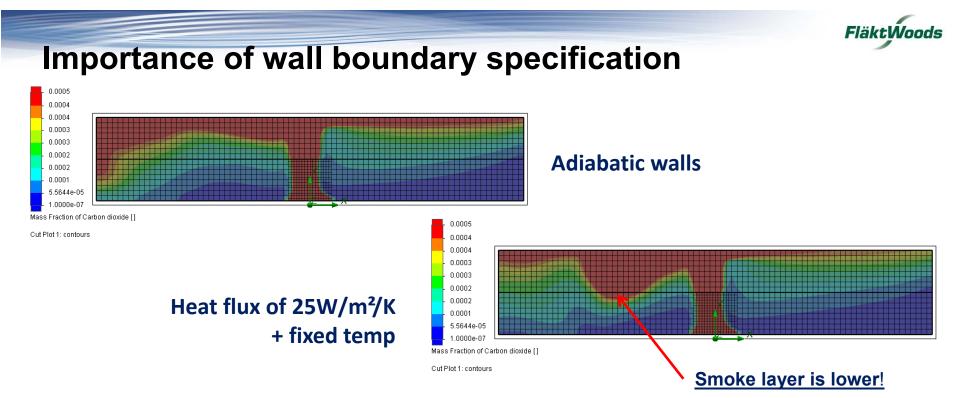


Boundary and initial flow specification



Typical examples include:

- Initial flows present prior to the simulation (i.e. wind pressures)
- Flows in / out through doors, windows, openings, vents or mechanical inlet / extract systems
- Change of momentum and / or energy in simplified representations of mechanical systems such as jet fans.
- Energy transfer (in the form of heat) at (to / from) walls.
- Sources of mass, momentum and / or energy, e.g. at the fire, or through the release of a suppressant.



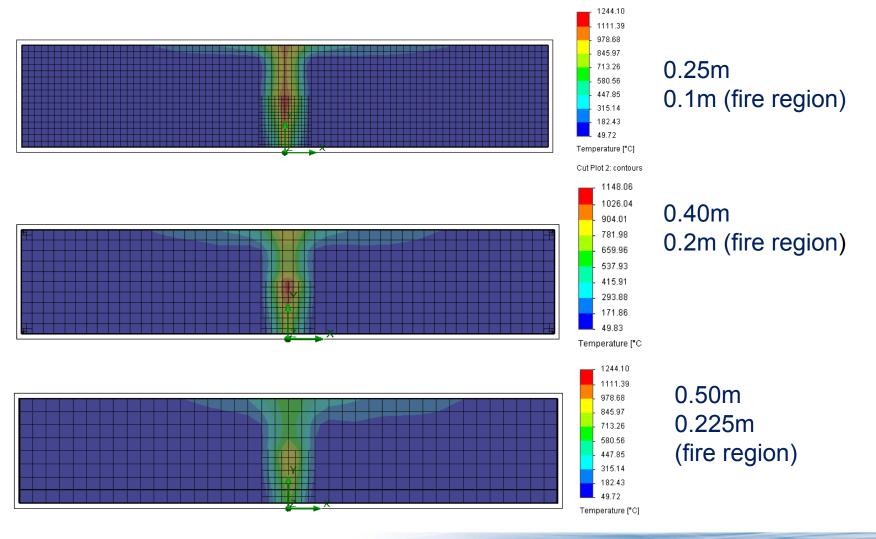
The CFD user specifies how heat transfer is to be modelled at the walls:

- Assume nil heat transfer, i.e. an adiabatic wall.
- Assume a constant wall temperature, leading to maximum rates of heat transfer.
 Suggestion use a heat flux typically 25W/m²/K with a fixed temperature on the other side of the wall (Ref. EN191-1-2)
- •Adiabatic wall condition **should be used with caution** since less smoke is predicted at lower levels and to faster smoke propagation towards extract.



Importance of the mesh size

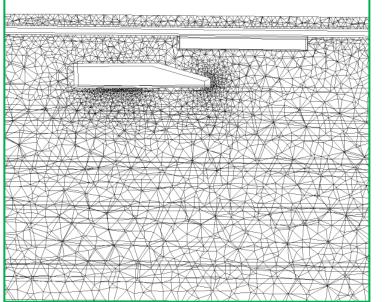
• Mesh resolution can have a significant affect on accuracy of predictions **BOTH** for RANS and LES models. LES models can be particularly sensitive.

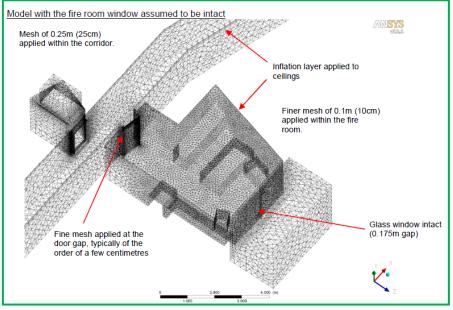




Importance of the mesh size

- Trade off between accuracy and run time.
- Broad range of mesh sizes can be used the user should ideally carryout a grid sensitivity check.
- Important flow regions such as fans and inlets / outlets should ideally remain constant using best practice guidelines.
- Inflation layers should ideally be used at wall interfaces although it is recognised this is not available in all software.
- Finer meshes should be used in the fire region to capture the complex heat exchange and flow phenomenon. Typically 0.1 to 0.2m will normally suffice.

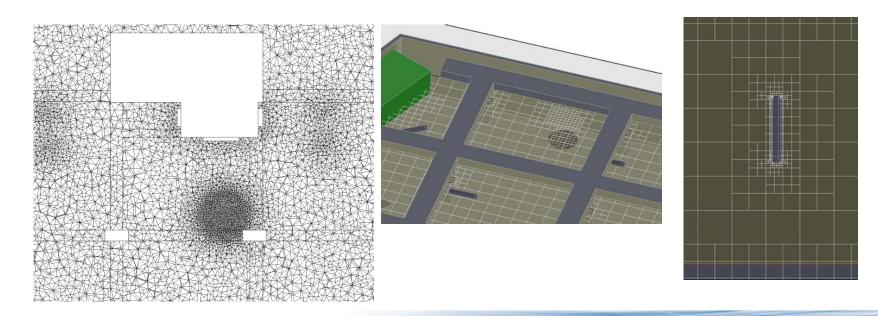






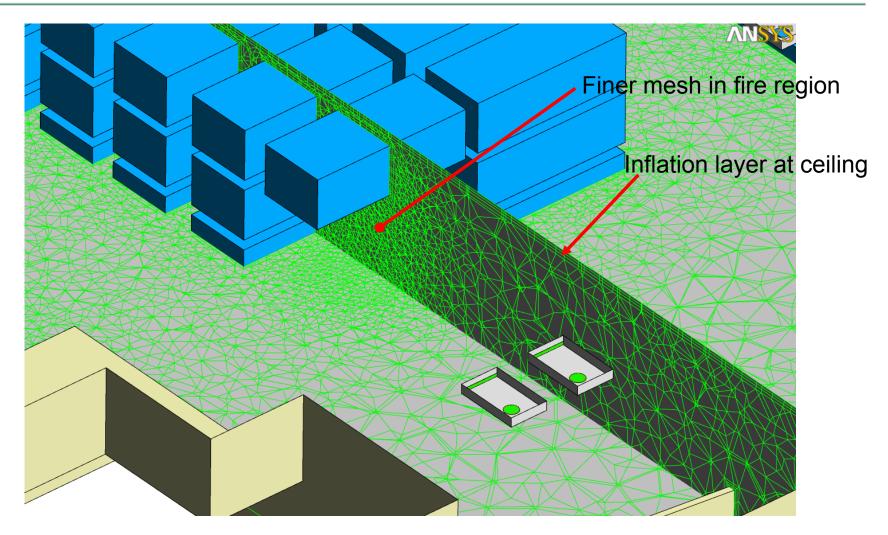
Importance of mesh aspect ratio

- Mesh aspect ratio can have a significant affect on accuracy of predictions **<u>BOTH</u>** for RANS and LES models. However LES can be more sensitive to large variations
 - COX and Kumar recommend 1 to 50 as max aspect ratio (RANS)
 - Lower aspect ratios close to the fire (1:1)
 - FDS models require much lower ratios, typically 1:3 (>timescale)

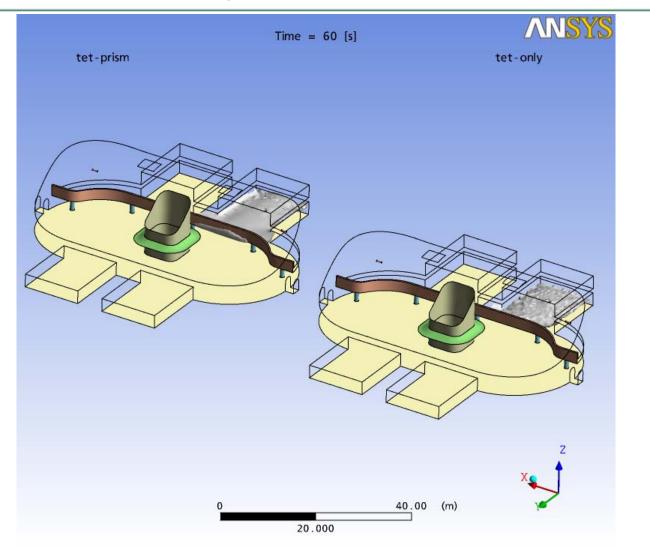




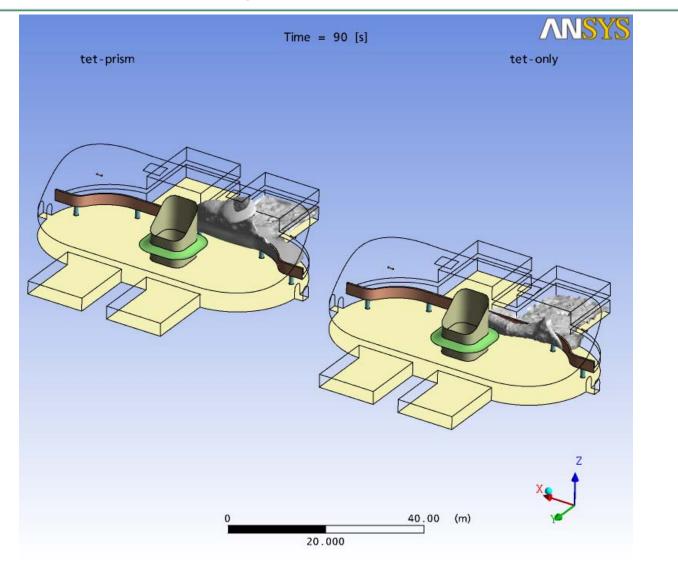
Use of inflation layers in ANSYS CFX



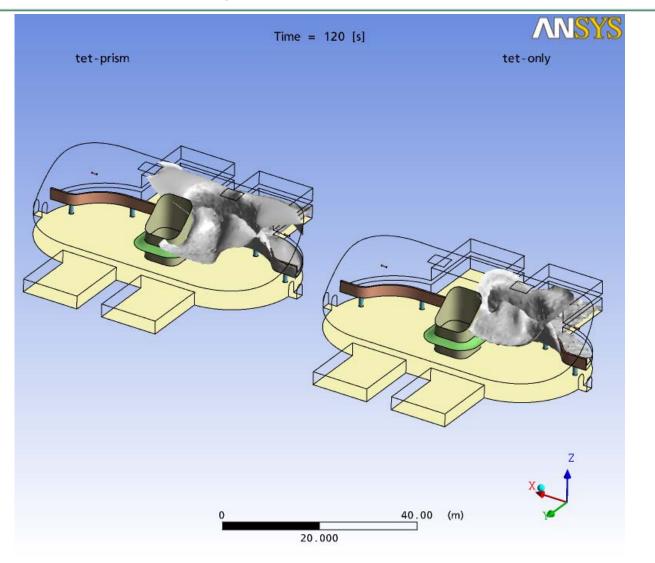




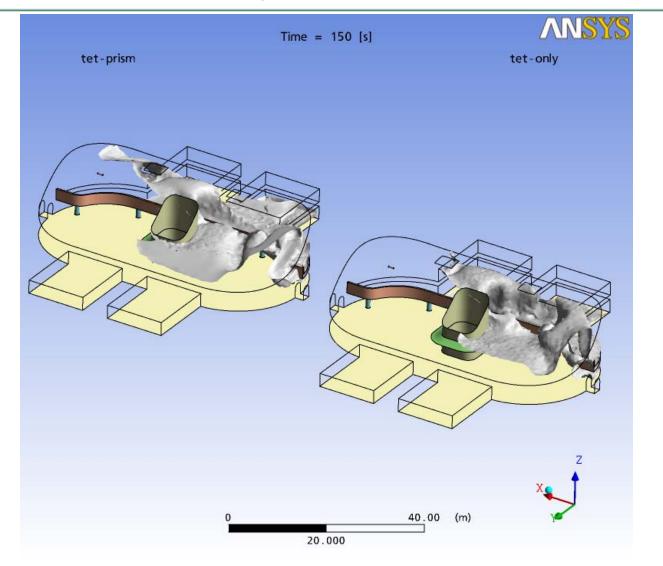




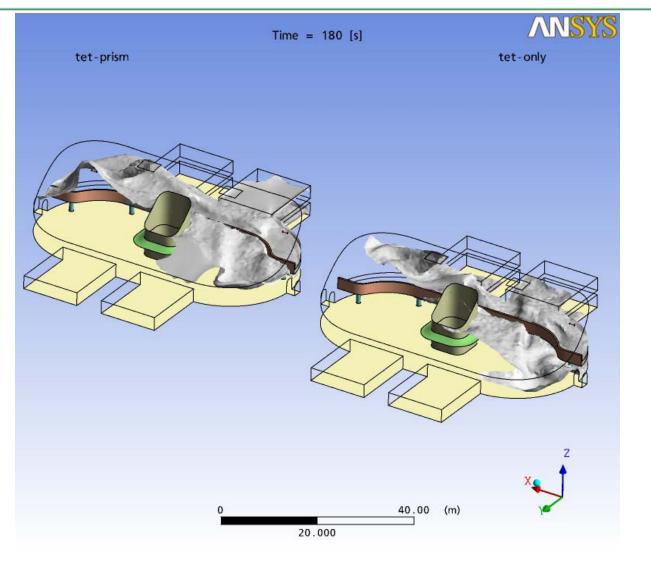






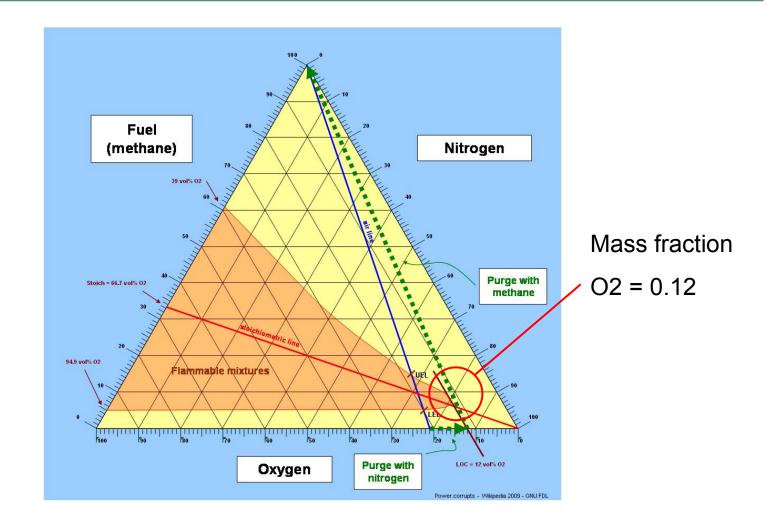






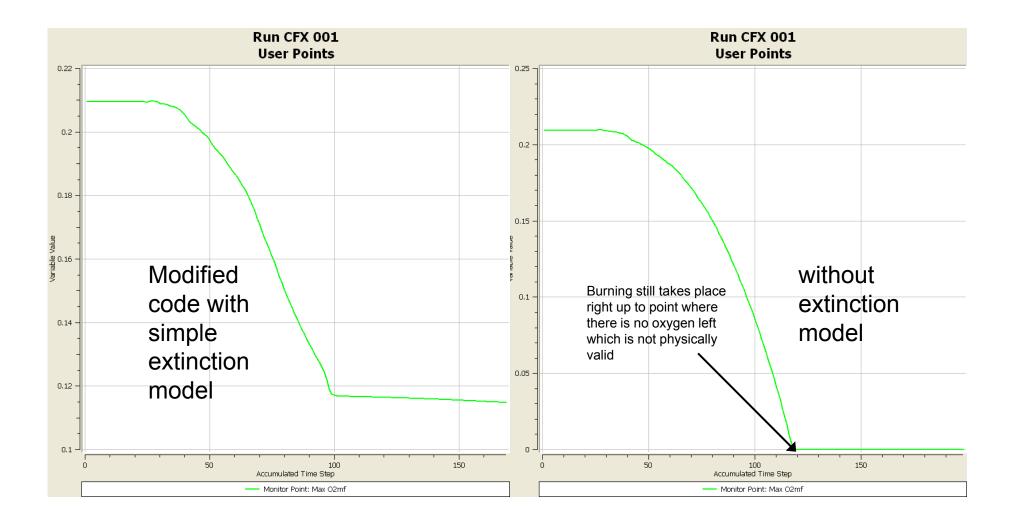


Reacting Models: Flammability



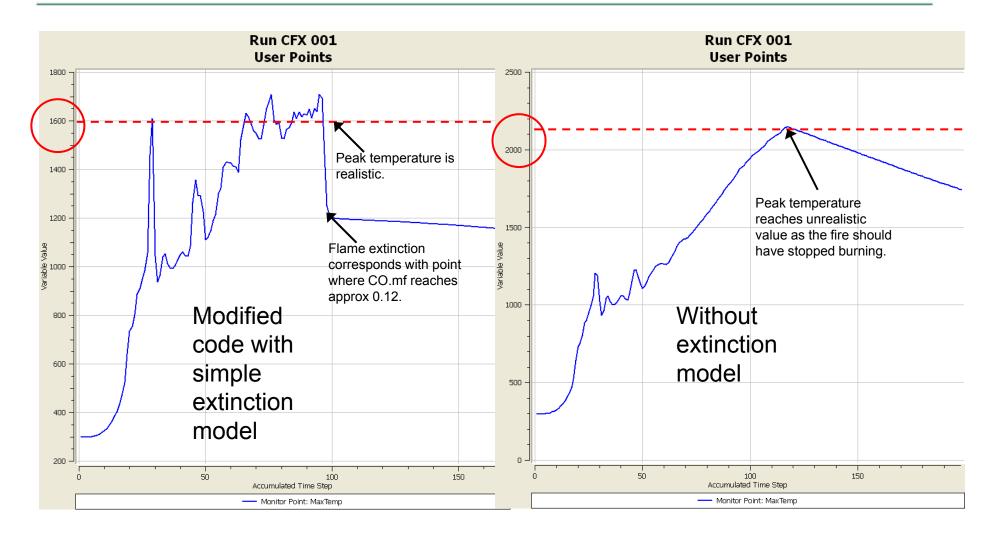


Reacting Models: Comparisons – Oxygen mass fraction



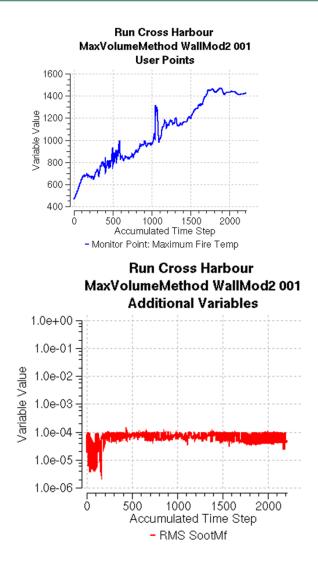


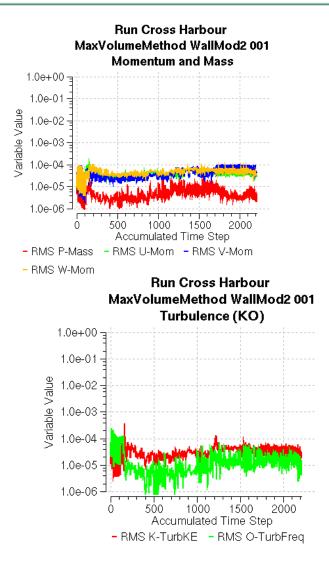
Comparisons - Temperature



FläktWoods

Example of convergence checks







Check list

- 1. The fuel area (or volume in the case of heat source method) should be sized to yield realistic average and peak temperatures. Maximum temperature should be shown in the report.
- 2. Maximum gas temperatures should be in the range 800 to 1300 C. Maximum temperatures should not exceed 1300 C.
- 3. An appropriate value for the Characteristic heat of combustion should be used. Usually between 24 to 26 MJ/Kg.
- Soot yield should be specified in the report. 0.1 is normally specified for polyurethane fuel (FSS7.2 – 2.3).
- 5. Ceiling and outer walls should have heat transfer model applied rather than adiabatic (no heat loss assumption). Suggested value for heat transfer is 25kW/m²/K (EN191-1-2).
- 6. Mass, momentum and energy conservation should be demonstrated.
- 7. Sensitivity to the mesh size chosen should be demonstrated.
- 8. Residual plots should be included (where available) to show that the time step value chosen is suitable. Transient time steps of typically 0.25 to 0.5 seconds are usually required to achieve reasonable convergence.